

LA CONGÉLATION _

ARTIFICIAL FREEZING OF SOILS, *IN CIVIL ENGINEERING*

GROUND FREEZING OF CAIRO SANDS TO SEAL THE
CONNECTION BETWEEN A SHAFT AND A TUNNEL

CFMS SCIENTIFIC AND TECHNICAL DAY _ NOVEMBER 17TH 2023

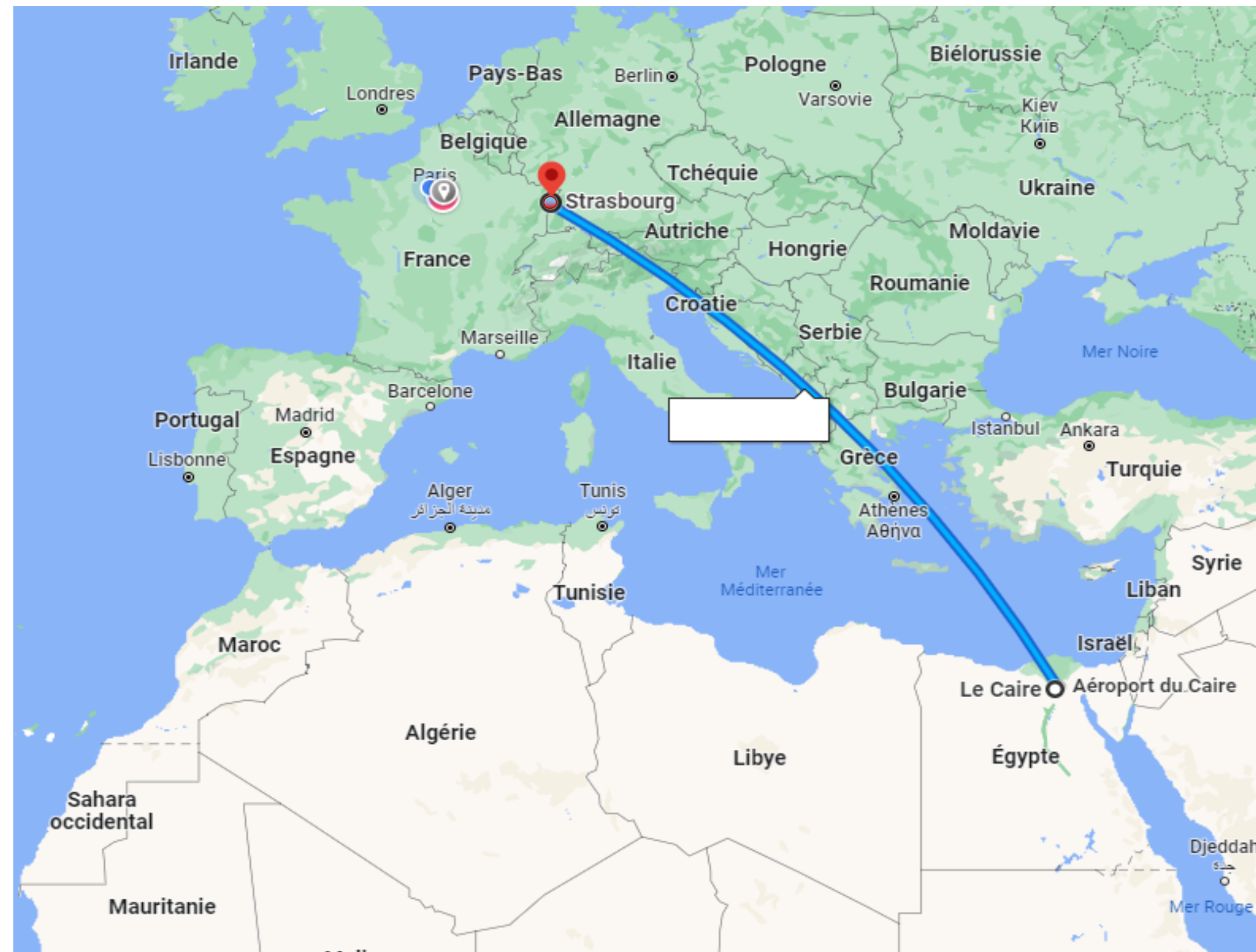
GROUND FREEZING OF CAIRO SANDS TO SEAL THE CONNECTION BETWEEN A SHAFT AND A TUNNEL

PRESENTATION OF THE PROJECT

●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of Hydration

CAIRO

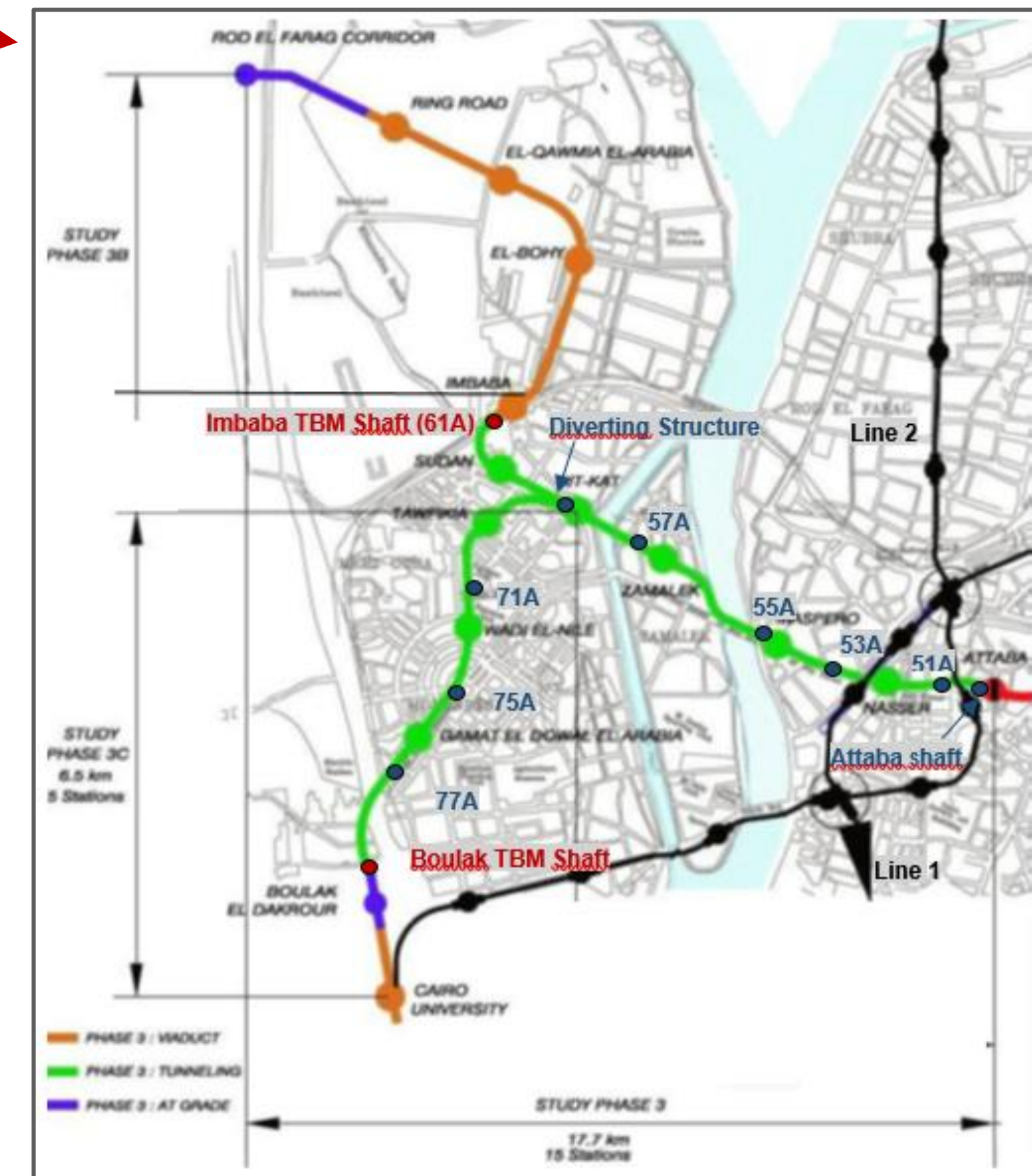
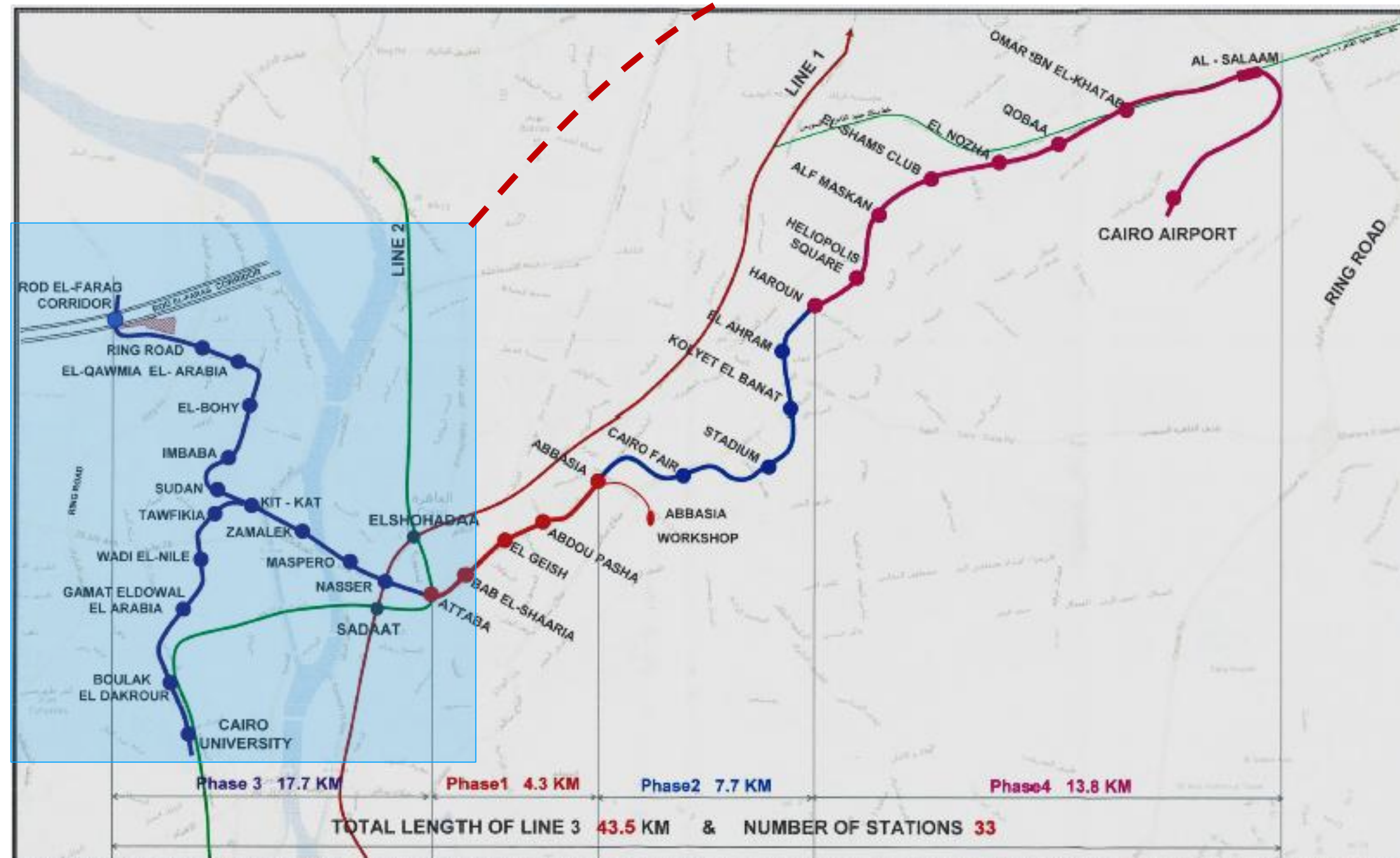
25/02/2010



PRESENTATION OF THE PROJECT

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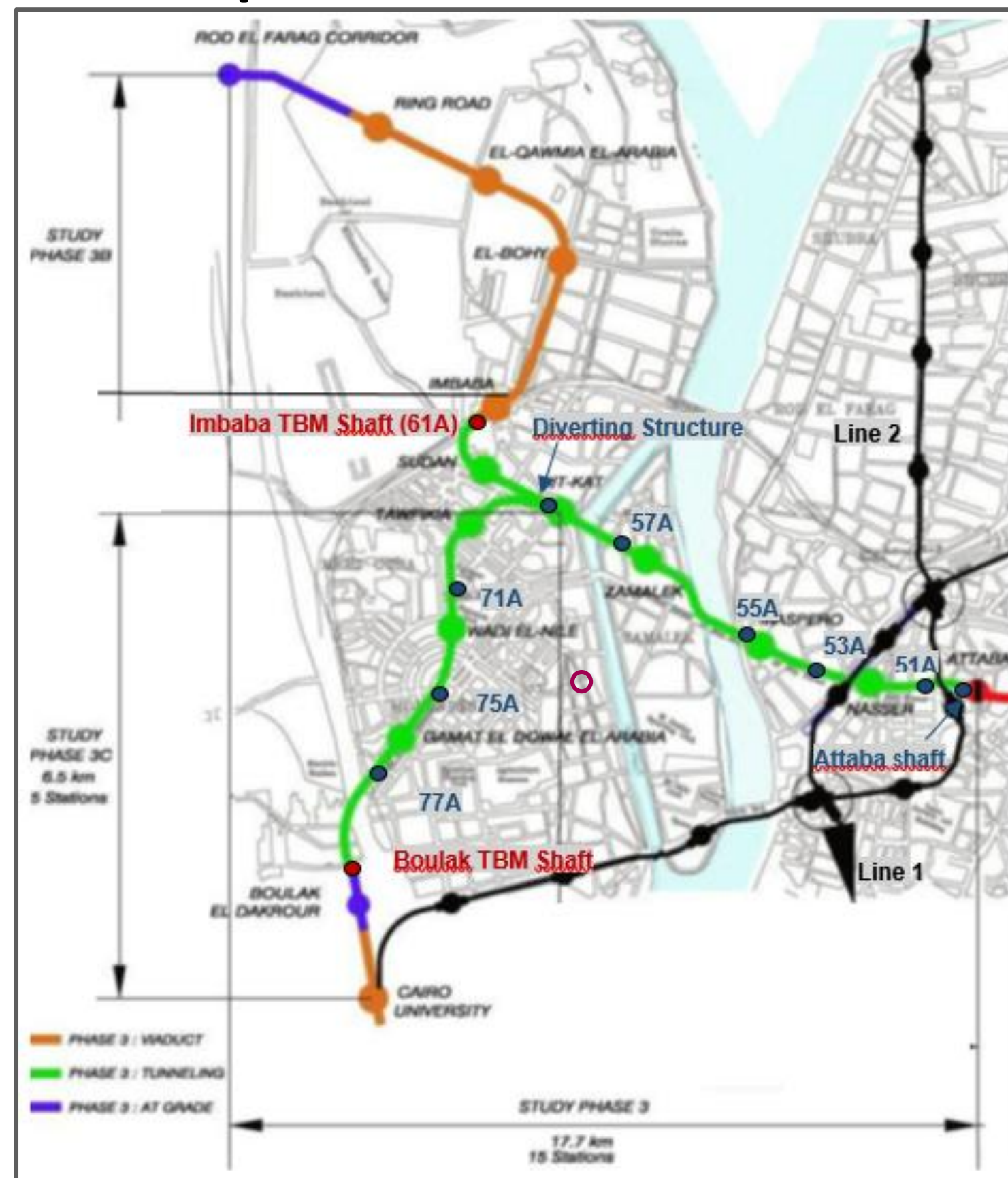
CAIRO, line 3



PRESENTATION OF THE PROJECT

●●●● Context ●●●● Design of the freezing ●●●● Freezing monitoring ●●●● Heat of Hydration

CAIRO, line 3, phase 3



17.7 km with 10 km for the underground part bored with two slurry TBMs.

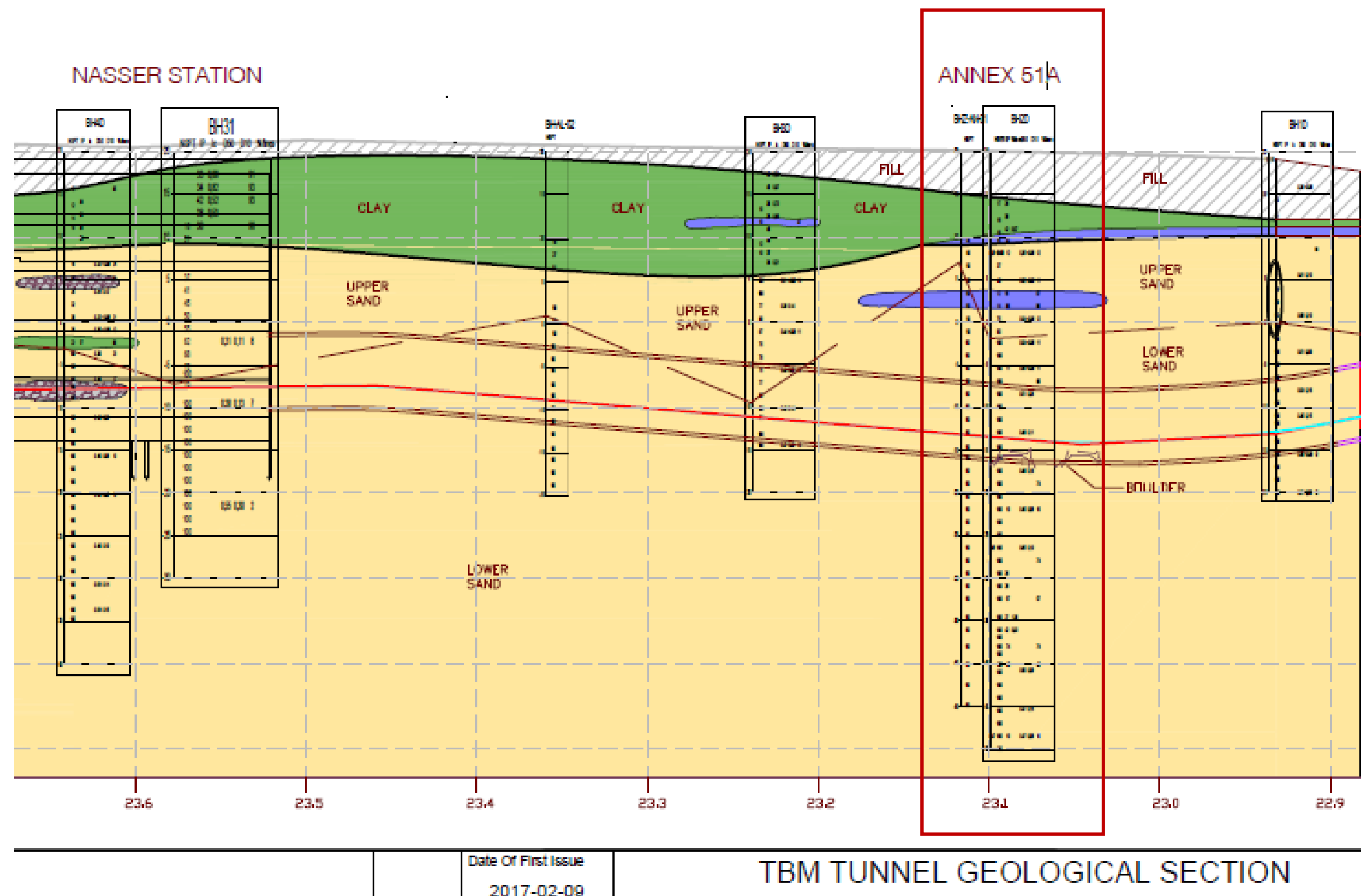
On the underground part :

- 8 stations
- 7 annex structures

PRESENTATION OF THE PROJECT

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CAIRO, line 3, phase 3



Geology :

- Fill
- Clay
- Silt
- Sands with gravel horizons

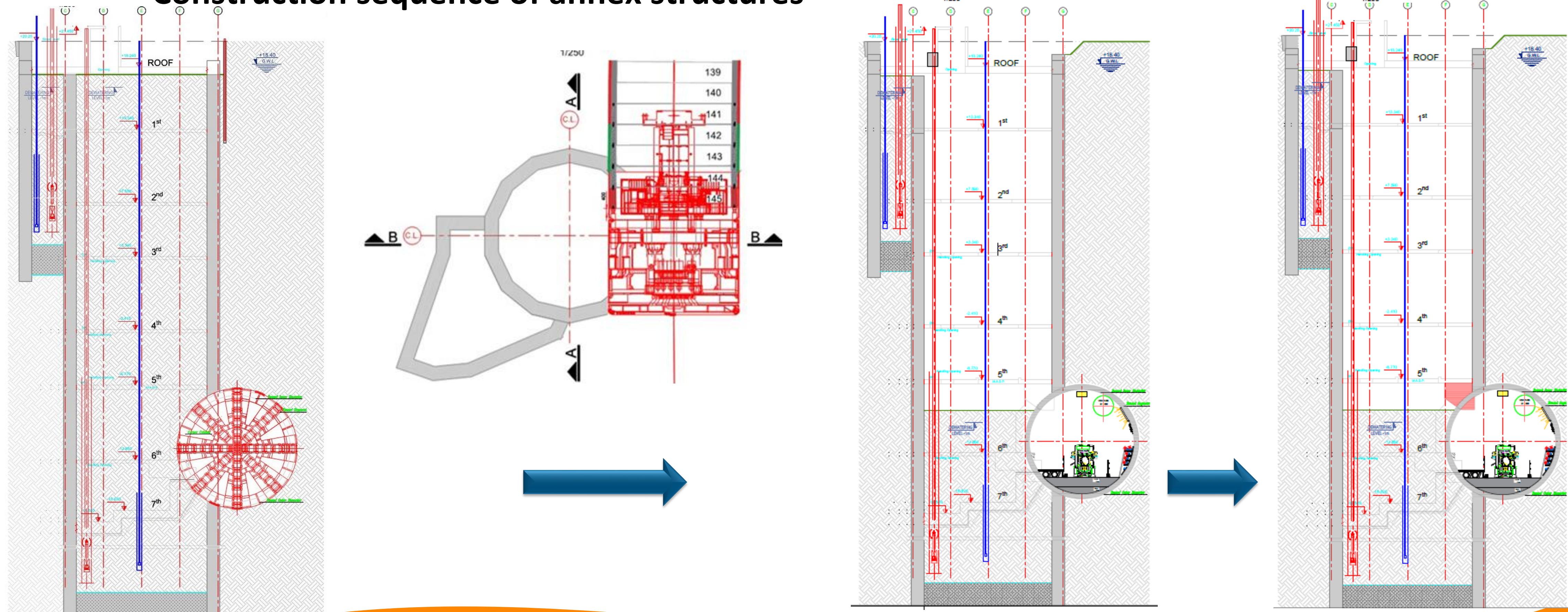
Ground cover at AS 51A : **27.5 m** at tunnel crown

Water at 1.9m below the ground surface : **25.6 m** at tunnel crown at the AS 51A location.

PRESENTATION OF THE PROJECT

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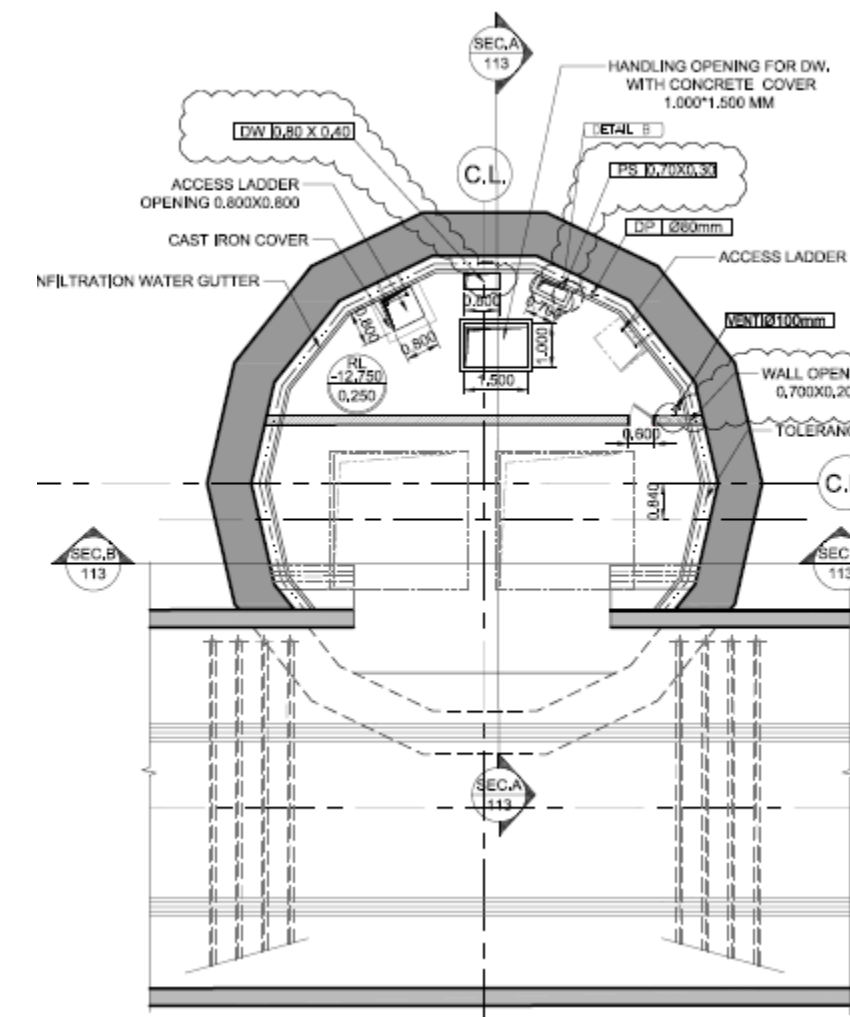
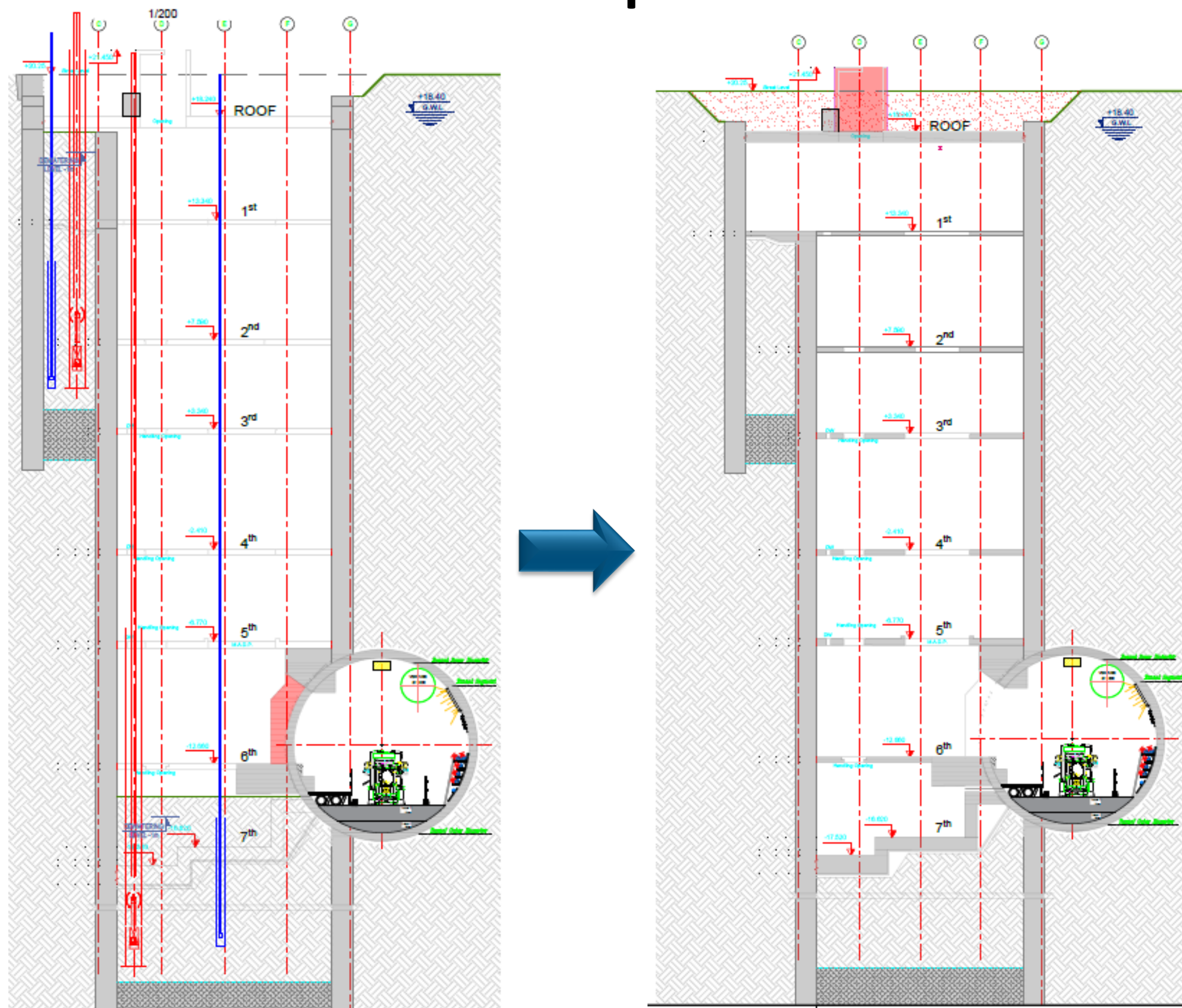
Construction sequence of annex structures



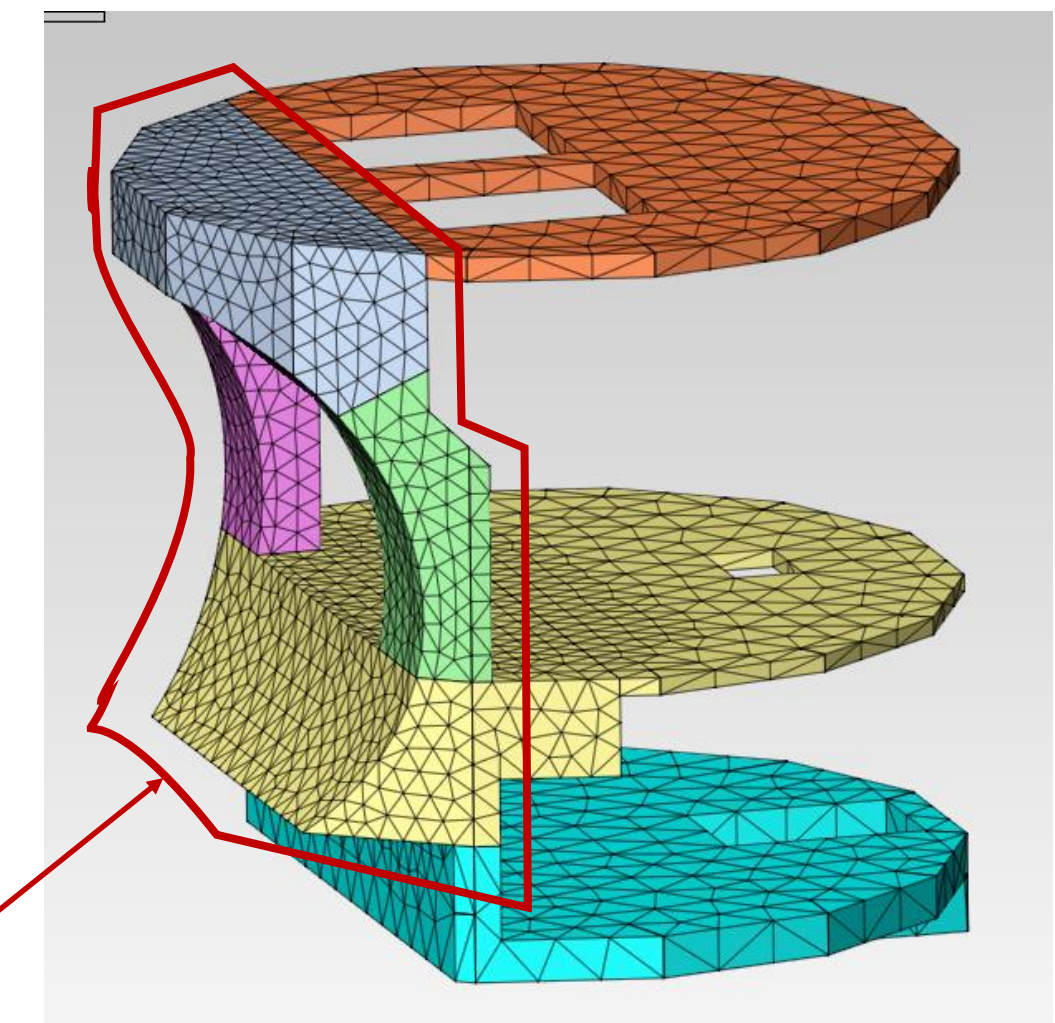
PRESENTATION OF THE PROJECT

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Construction sequence of annex structures



Structural elements between the shaft and the tunnel

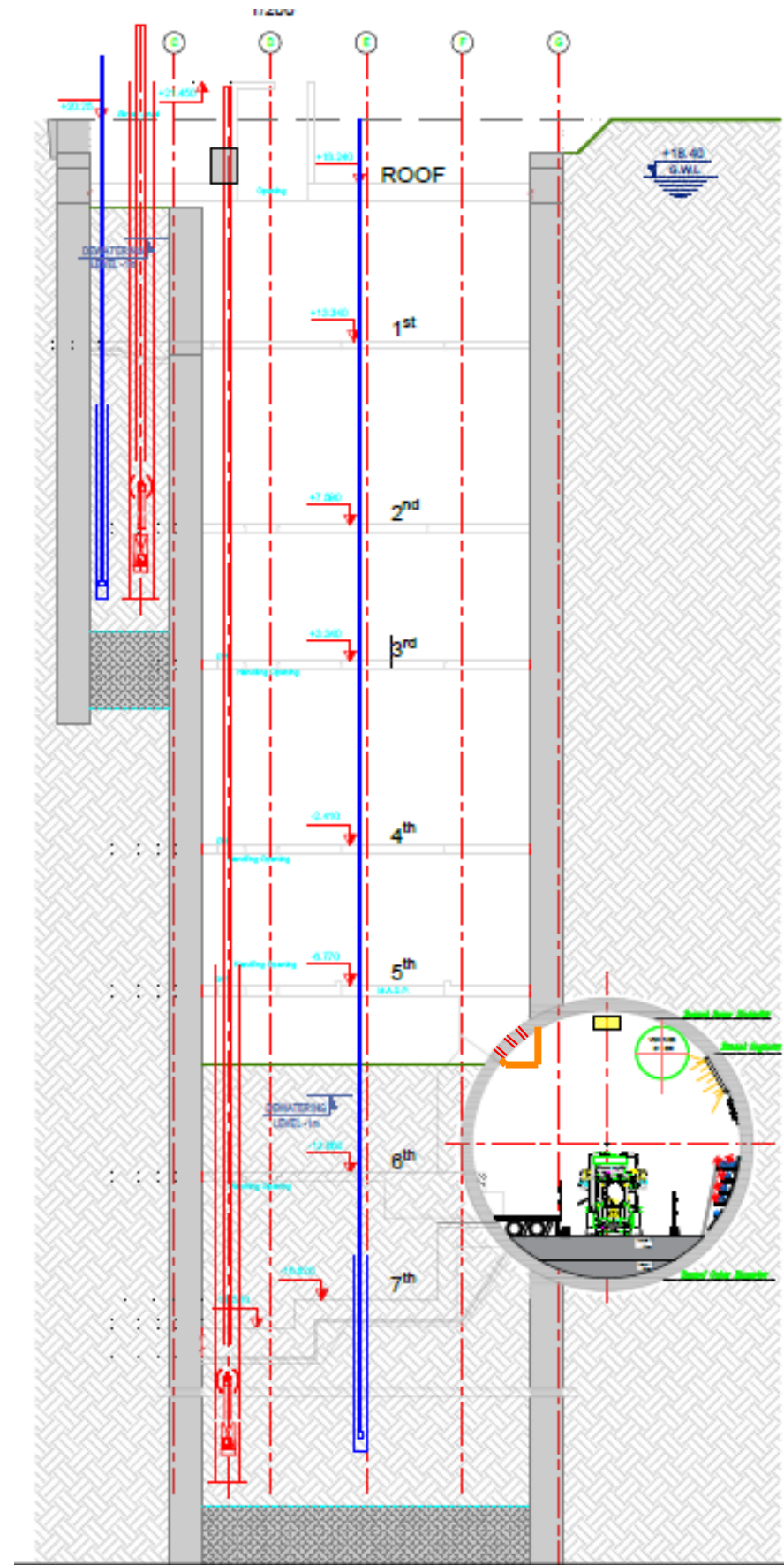


Concrete portal

PRESENTATION OF THE PROJECT

●●●● Context ●●●● Design of the freezing ●●●● Freezing monitoring ●●●● Heat of hydration

Situation in September 2019



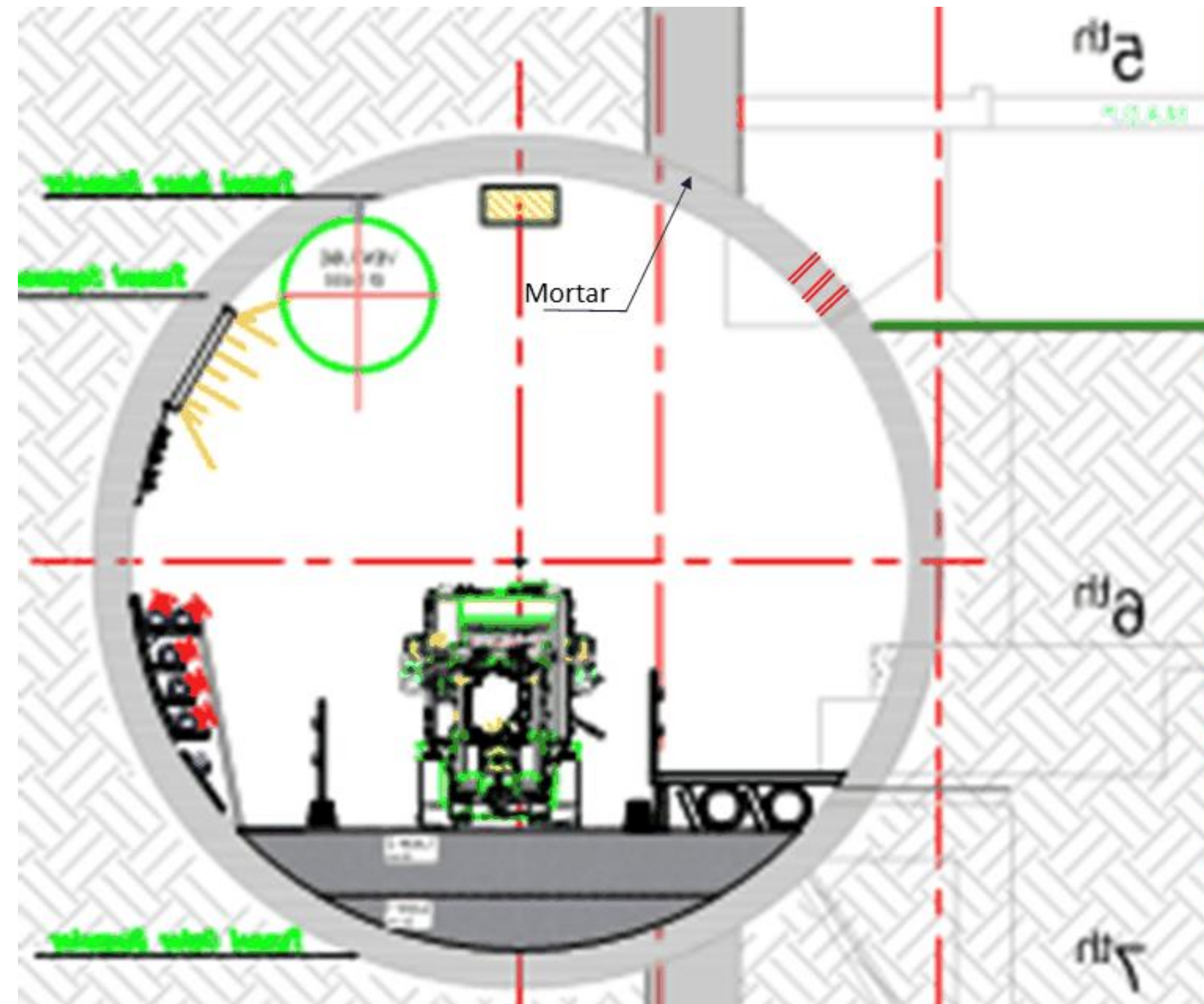
- Excavation done up to the base of the portal upper beam
- Segment coring to cast the tunnel inner beam
- Segment coring for the connection between the portal upper beam and the tunnel segments

●●●● Context ●●●● Design of the freezing ●●●● Freezing monitoring ●●●● Heat of hydration

30th of September 2019

Leakage at the interface between the tunnel and the shaft diaphragm wall

- Water inflow inside the shaft
- Water plus fines spurt in the tunnel



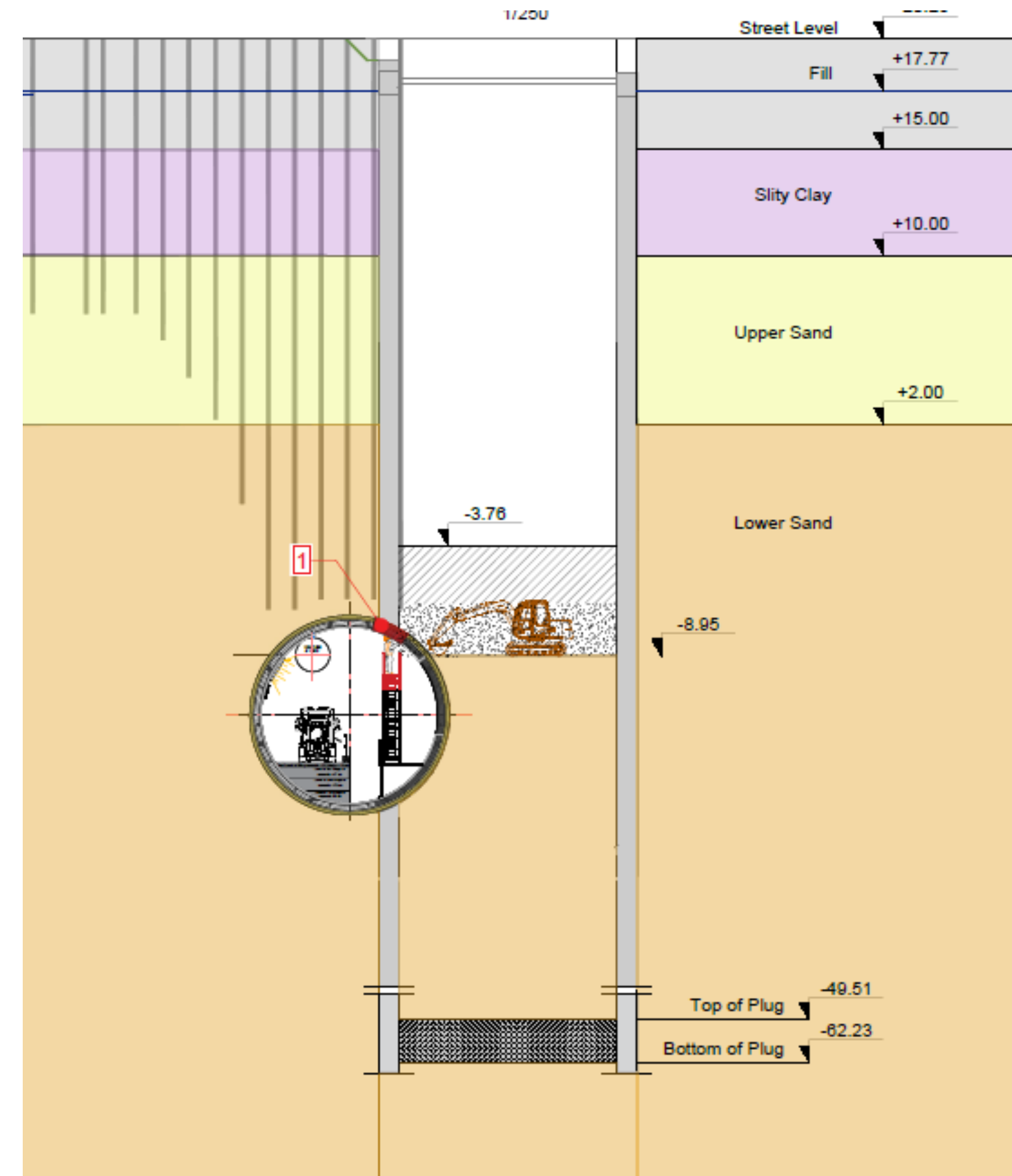
Mitigation measures

Immediate remedial measures:

- Backfill of the shaft up to 2m above the tunnel upper ring level (40 m³ of concrete and 216 m³ of sand/cement)
- Installation of steel plates at coring holes locations

Solution to pursue the construction works of the shaft

- ## Ground Freezing



●○○○ Context ●●○○ **Design of the freezing** ●●○○ Freezing monitoring ●●●● Heat of hydration

Aim of the freezing process

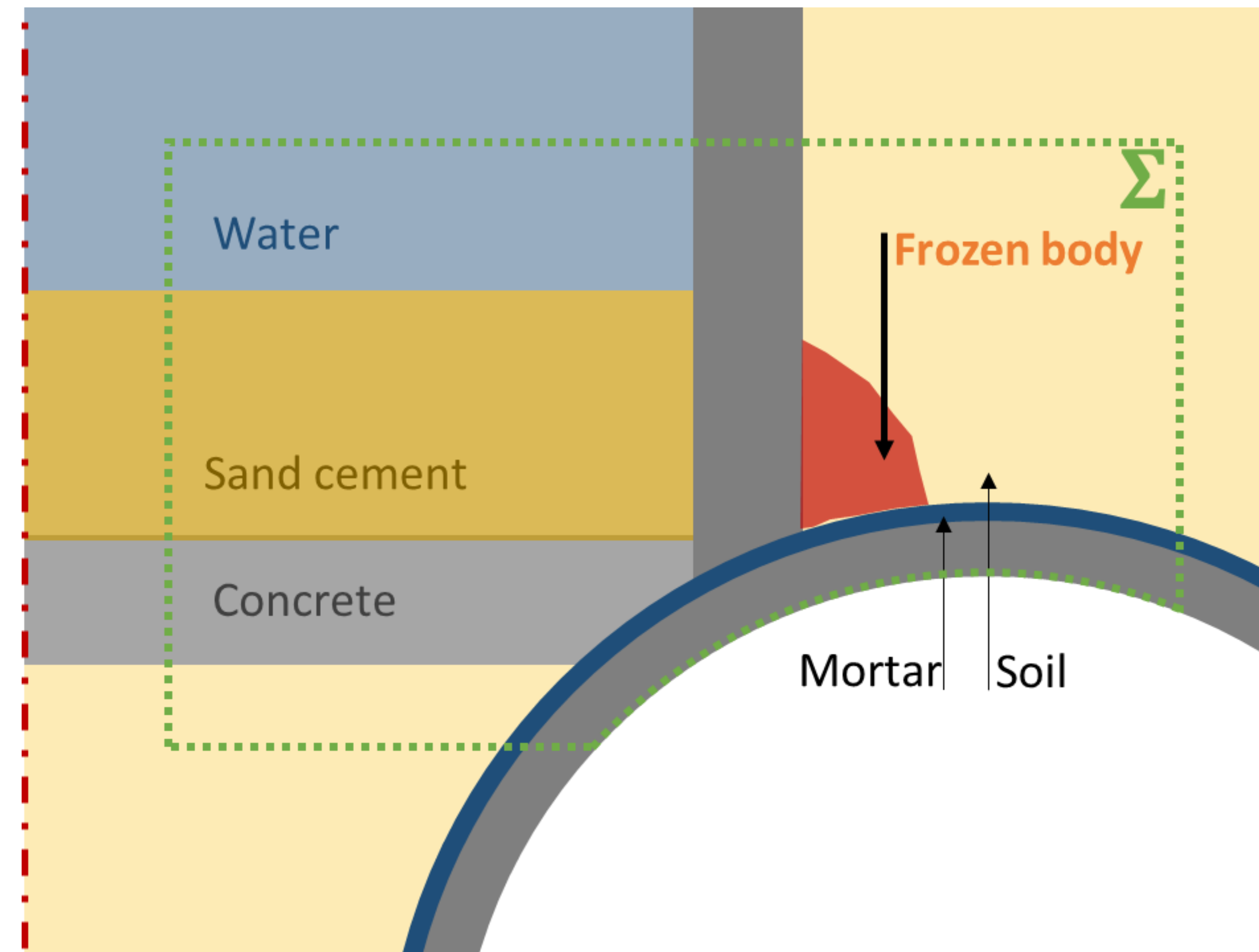
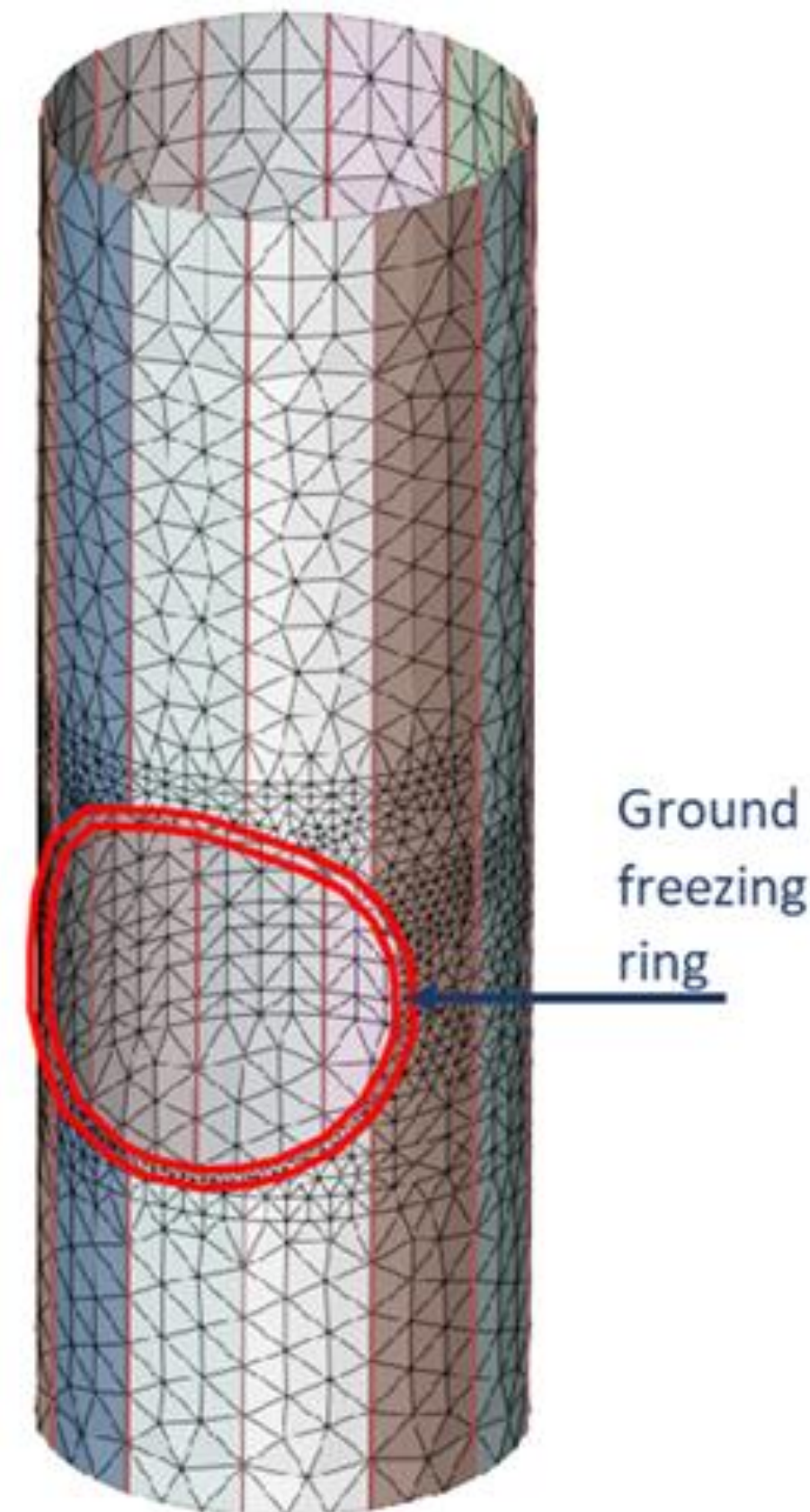
Waterproof the connection between the shaft and the tunnel.

- Empty the shaft
- Build the concrete portal

Uncertainties:

- Concentration of sulfate and salt in the groundwater.
- Groundwater flows.
- Composition of the soil
- Boundary effects.

The thickness of the frozen volume at -5°C must be at least equal to **50cm** to prevent water seepage in the shaft.

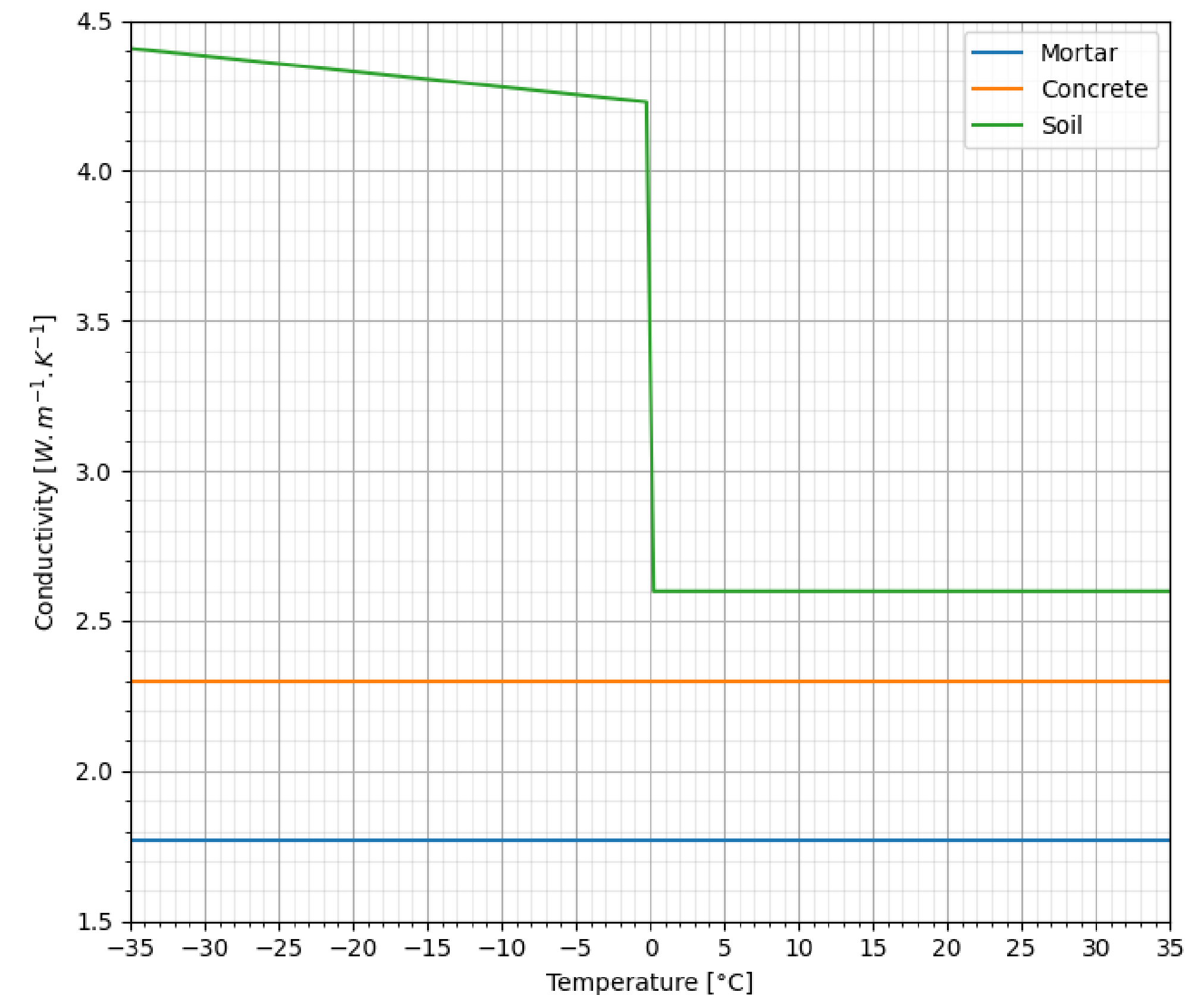
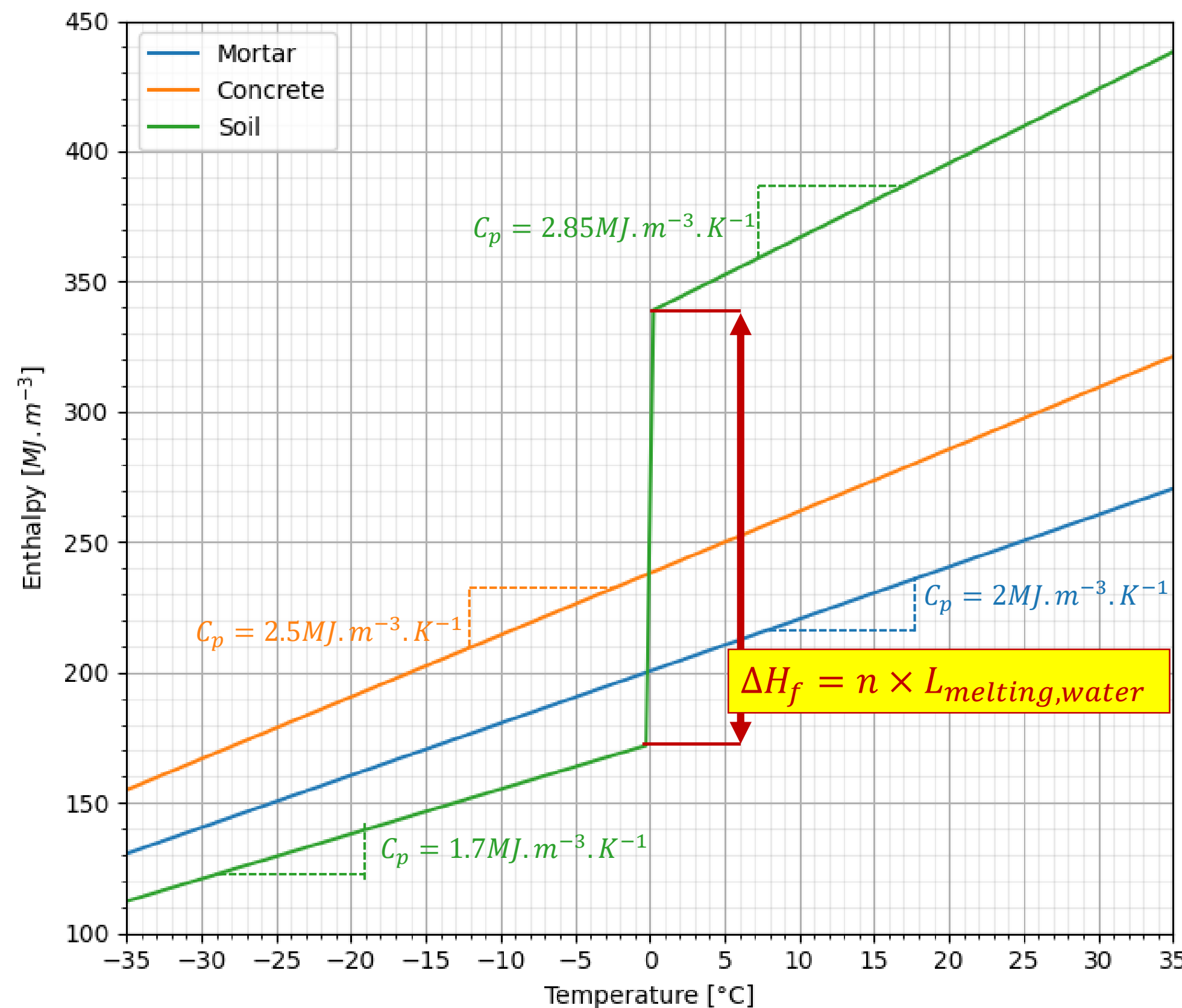


●○○○ Context ●●○○ **Design of the freezing** ●●●○ Freezing monitoring ●●●● Heat of hydration

Thermal parameters

Mixing of the soil:

The porosity of the soil (n) controls the thermal parameters.

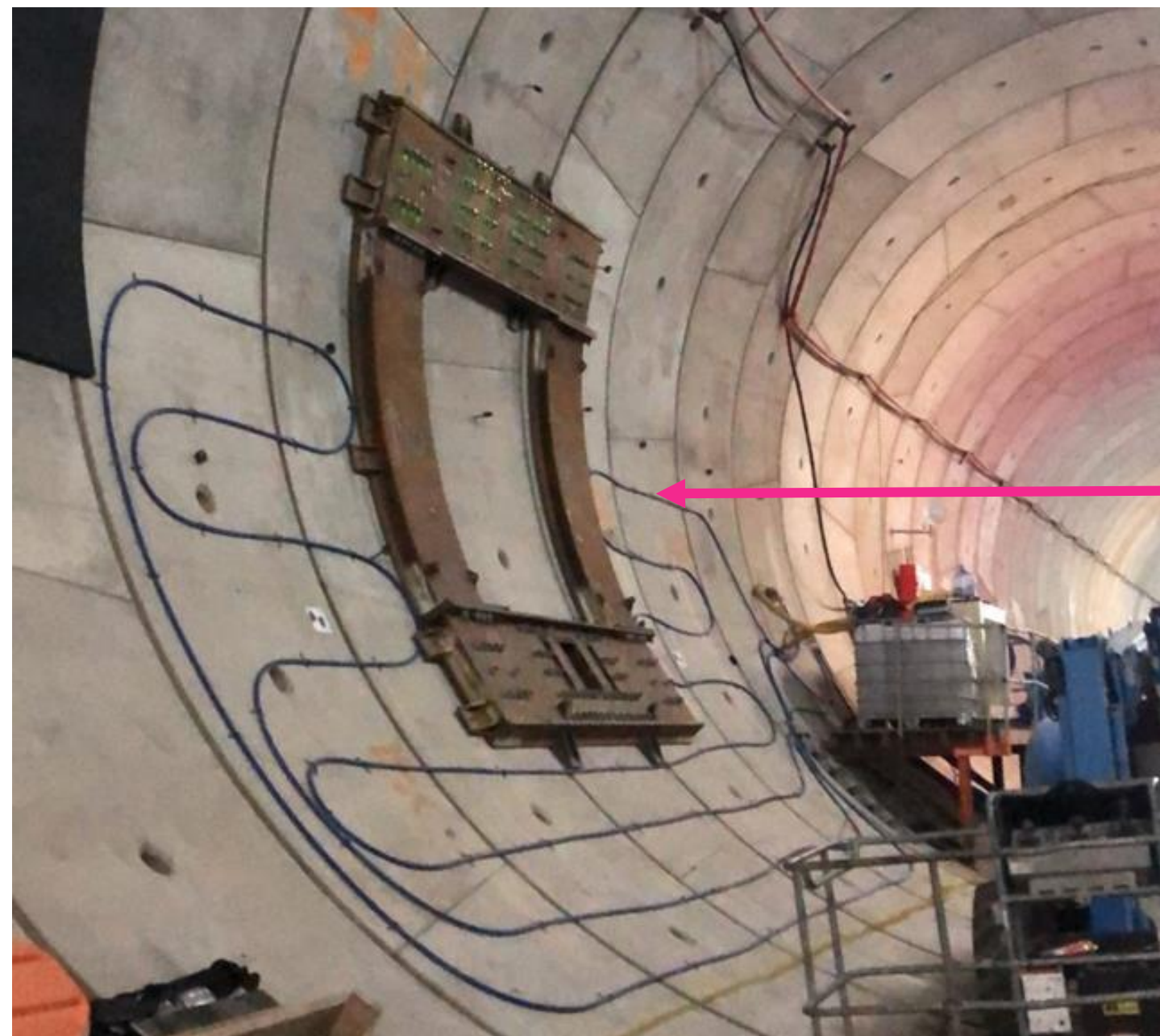


●○○○ Context ●●○○ **Design of the freezing** ●●○○ Freezing monitoring ●●●● Heat of hydration

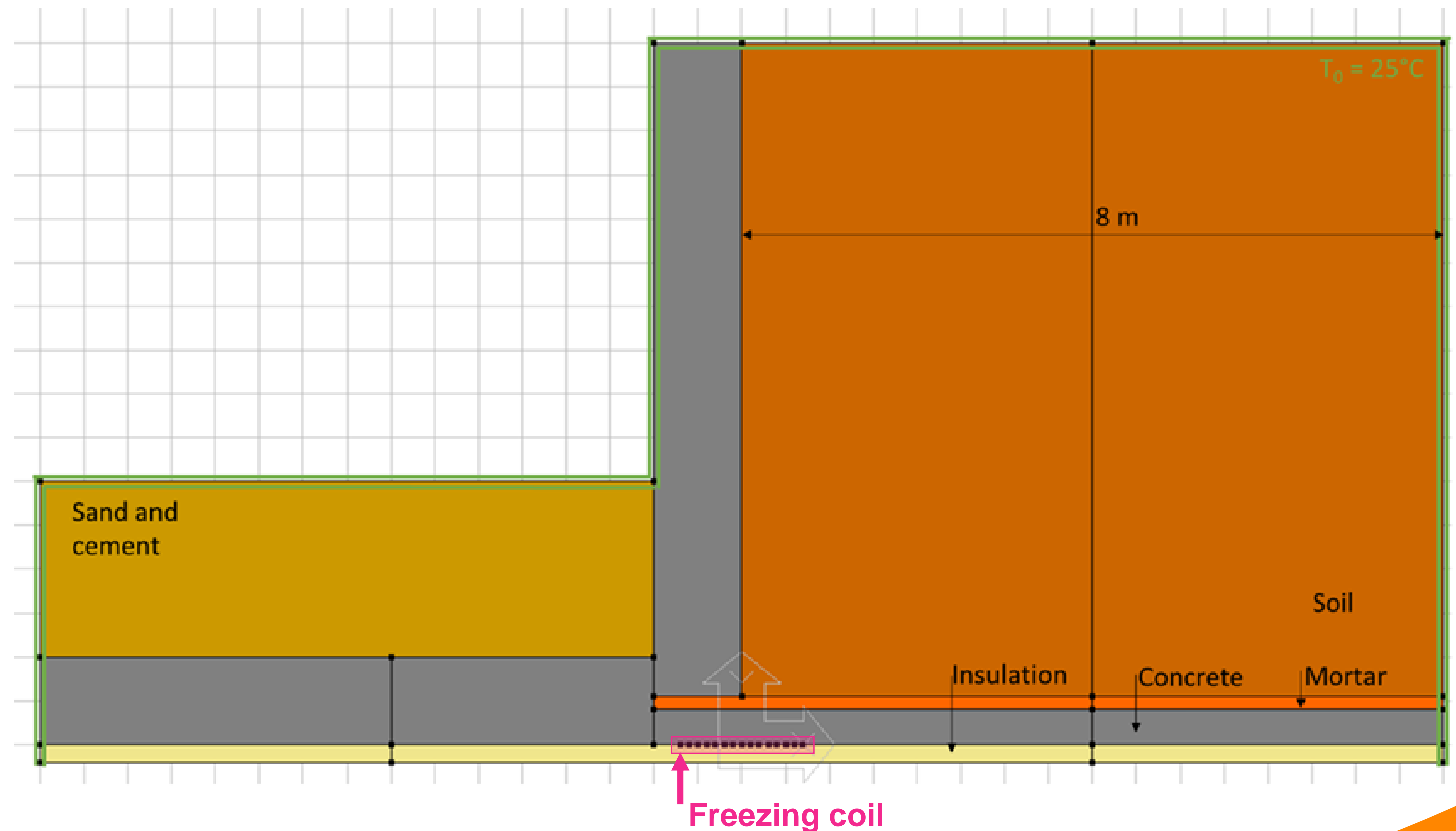
Surface cooling: Ground freezing from the inner side of the segments

Installation of **freezing coil** in the tunnel

- Thermal flux across the segment
- Freezing of the soil



Freezing coil



●○○○ Context ●●○○ **Design of the freezing** ●●●○ Freezing monitoring ●●●● Heat of hydration

Surface cooling: Ground freezing from the inner side of the segments

Installation of **freezing coil** in the tunnel

- Thermal flux across the segment
- Freezing of the soil

Use of brine at -30°C

Advantage:

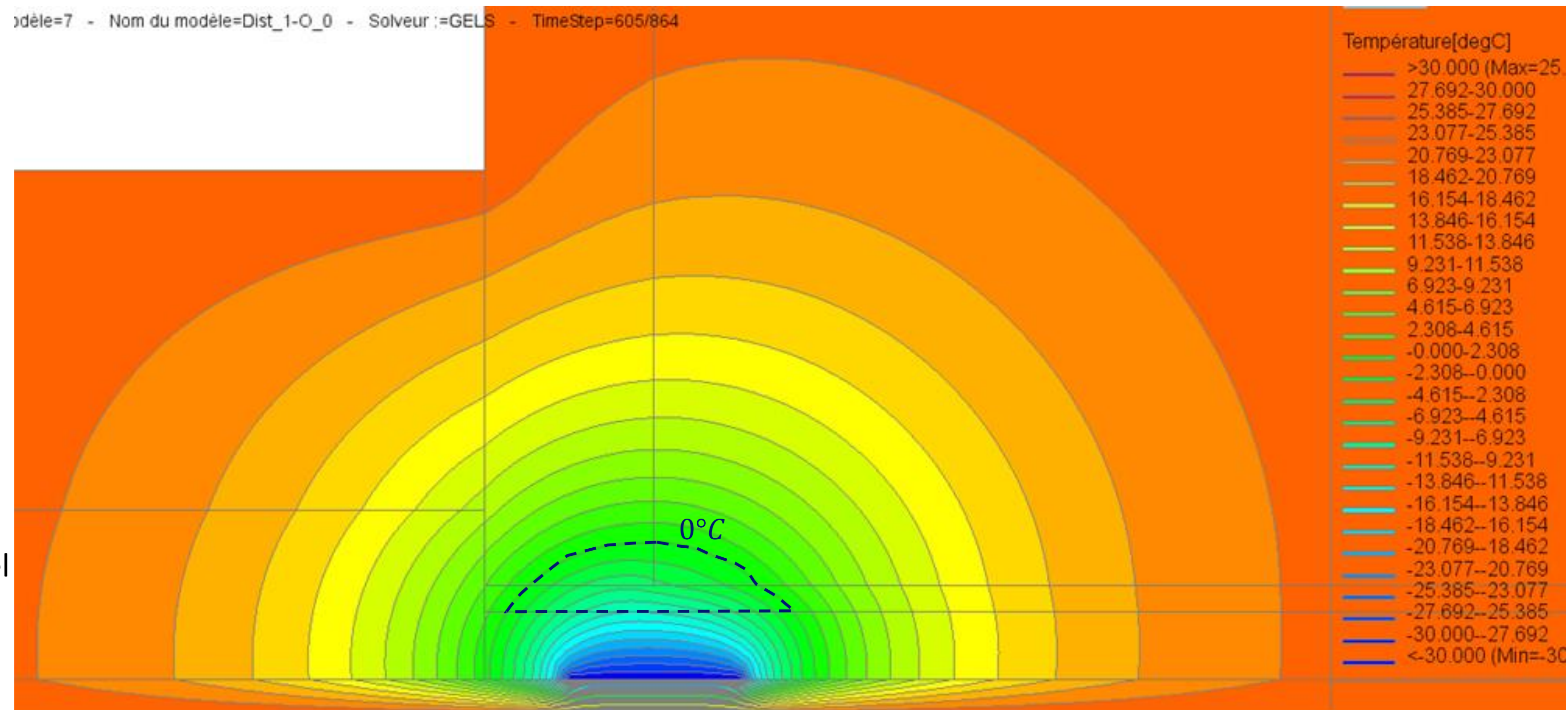
- Simple
- No drilling of the tunnel segment

Results:

- Minimal total power of $2 \times 7.5\text{kW}$
- Huge impact of the insulation in the tunnel

Issue:

- Sensible to thermal flux in the tunnel
- No monitoring of the frozen body
- Limitation of the frozen body

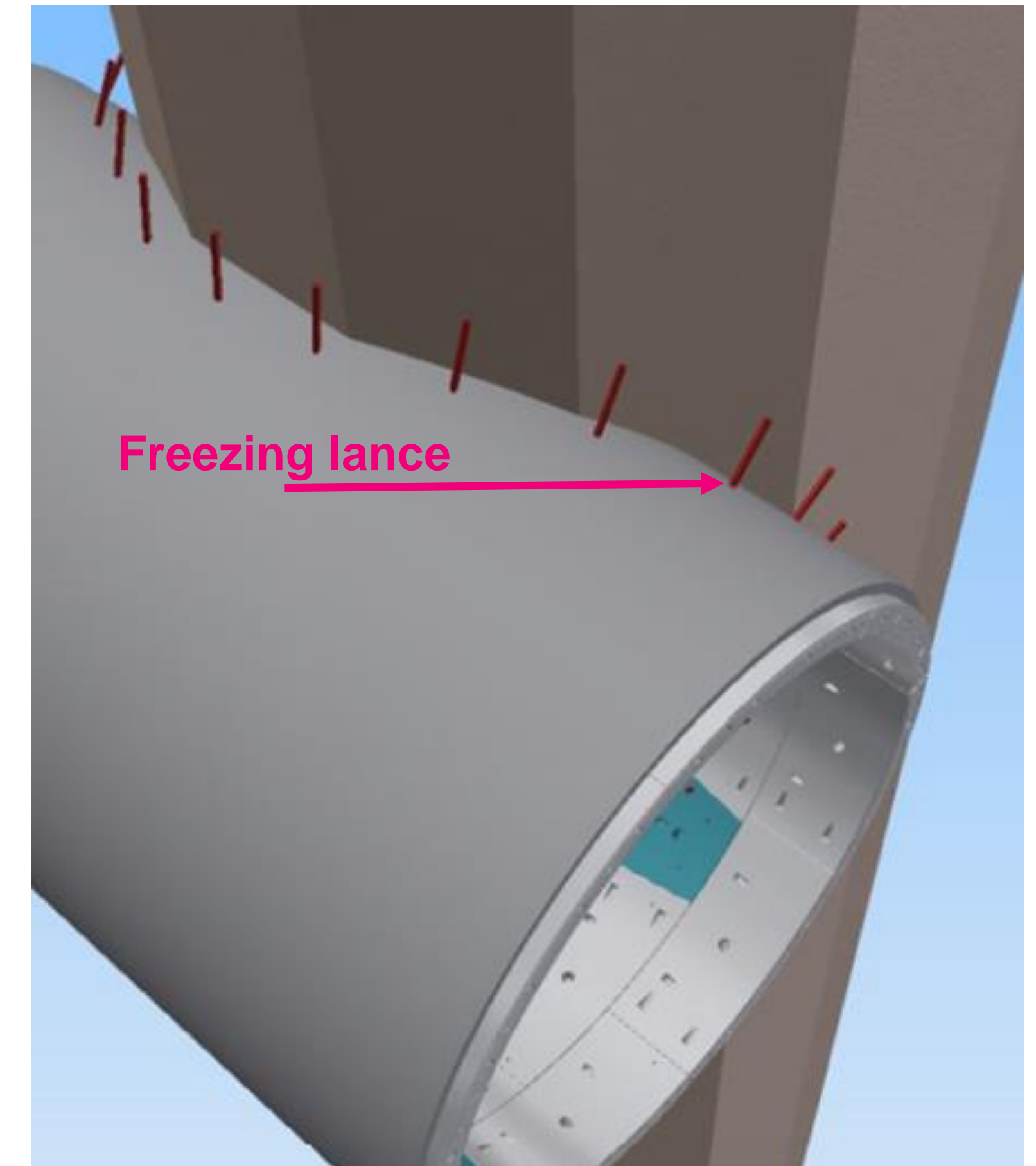
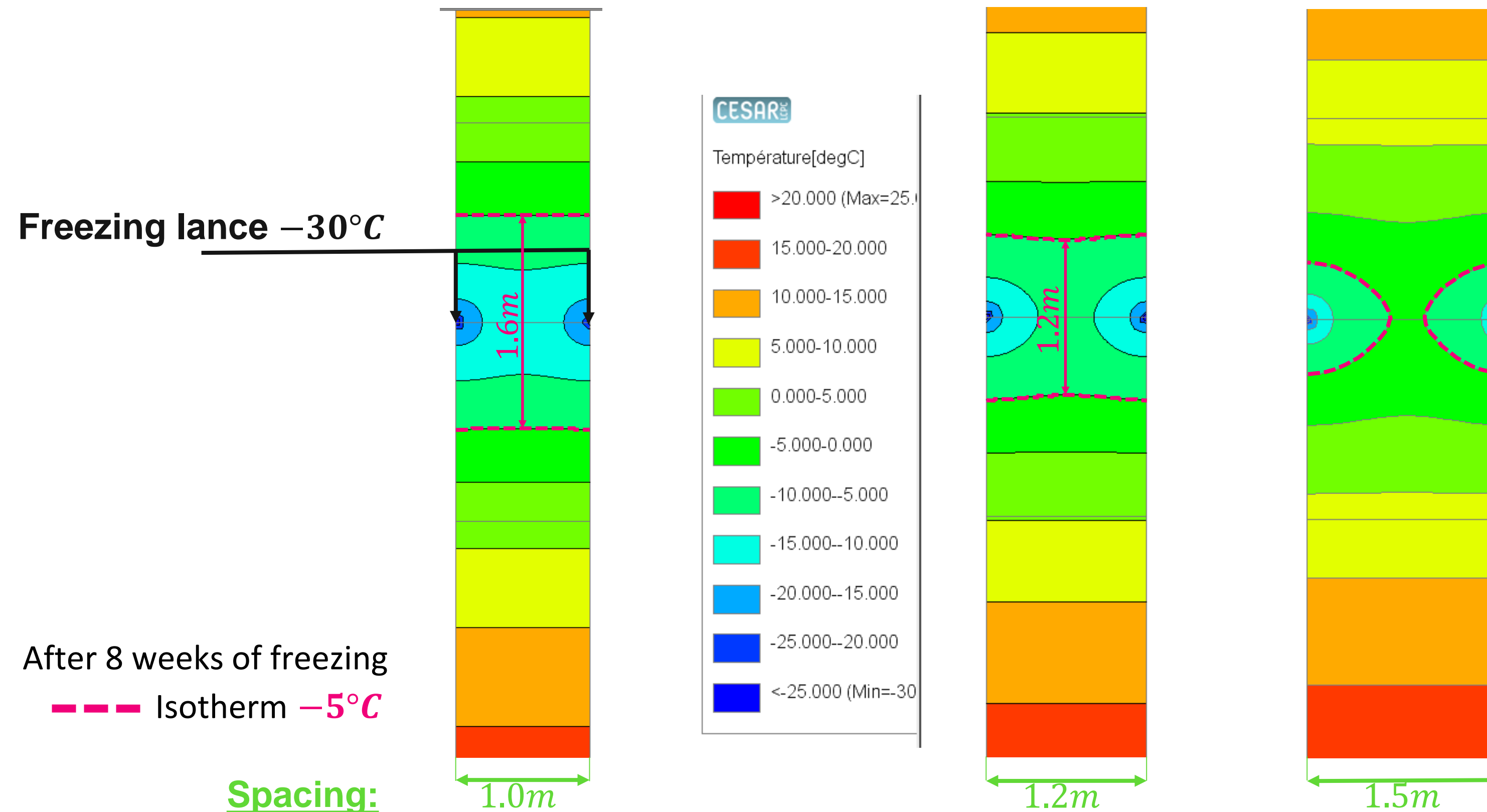


Results after 42 days (6 weeks) of freezing

DESIGN OF THE FREEZING

●●●● Context ●●●● **Design of the freezing** ●●●● Freezing monitoring ●●●● Heat of hydration

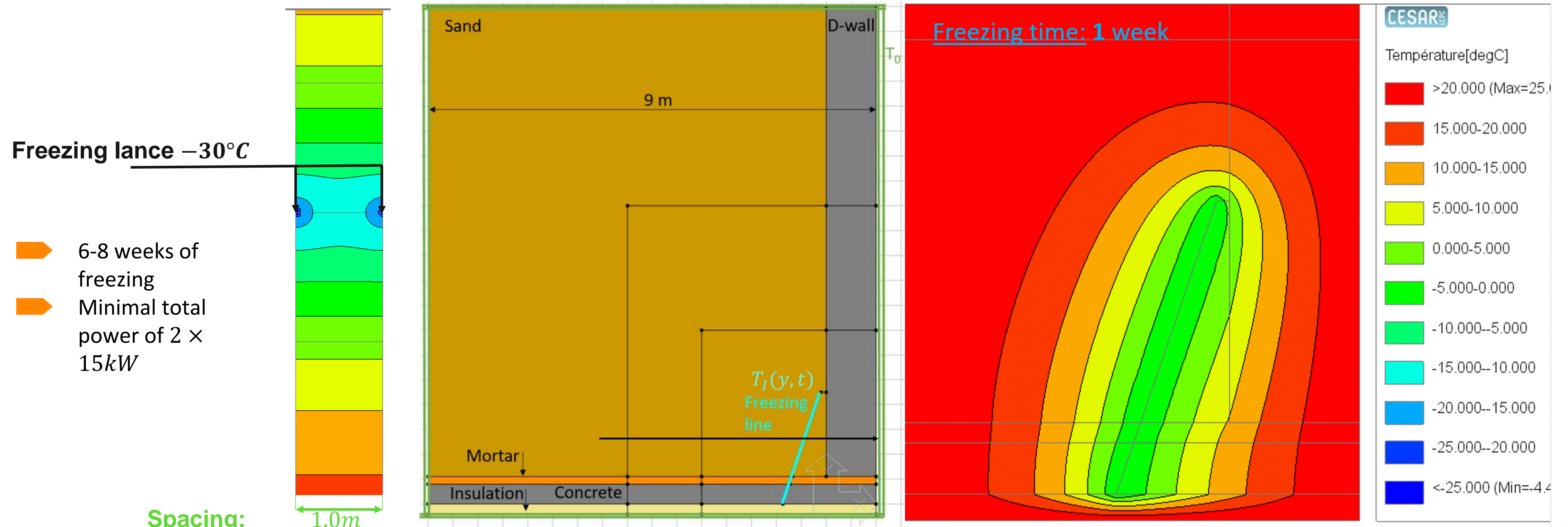
Conventiounal freezing



DESIGN OF THE FREEZING

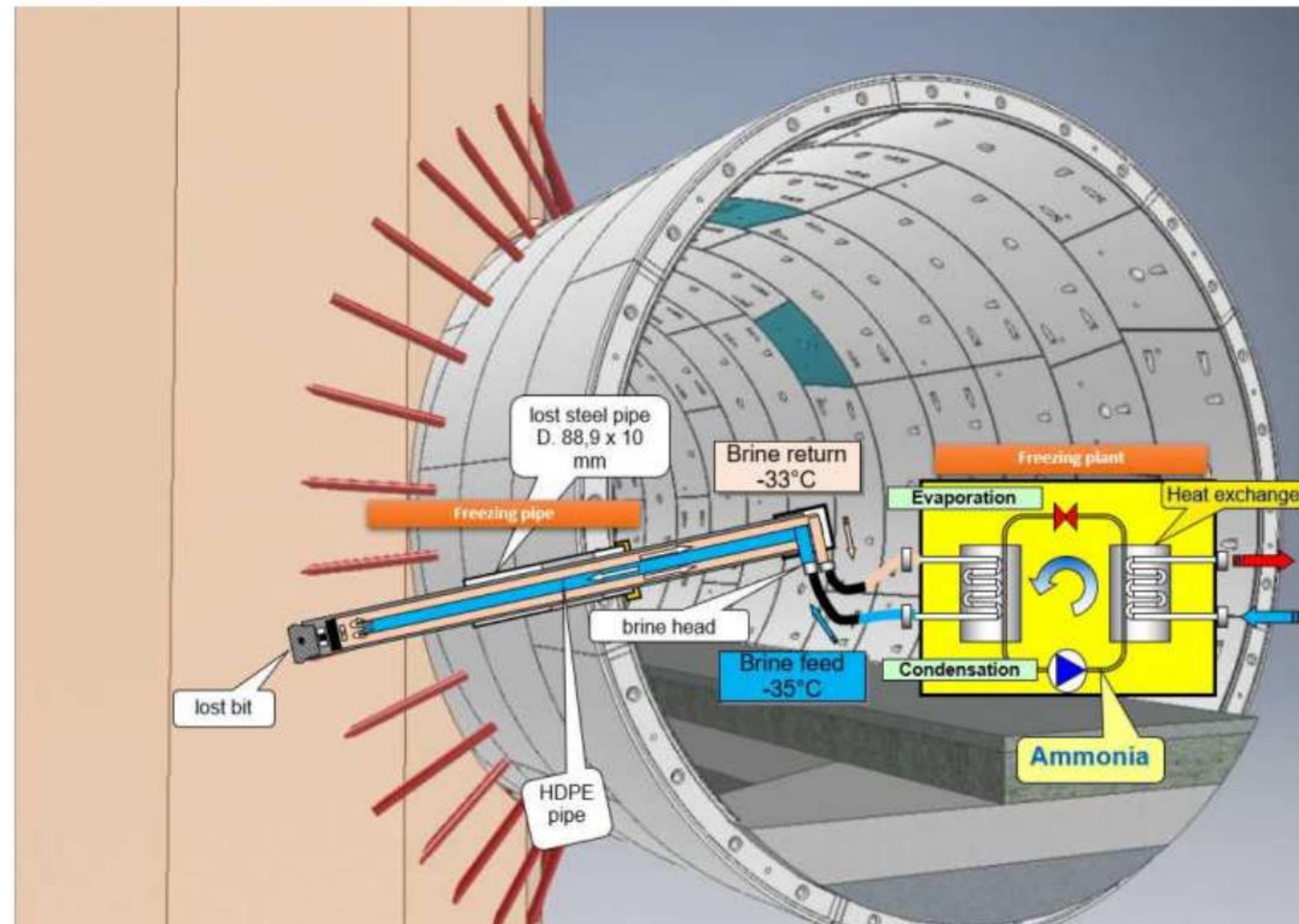
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Conventionnal freezing



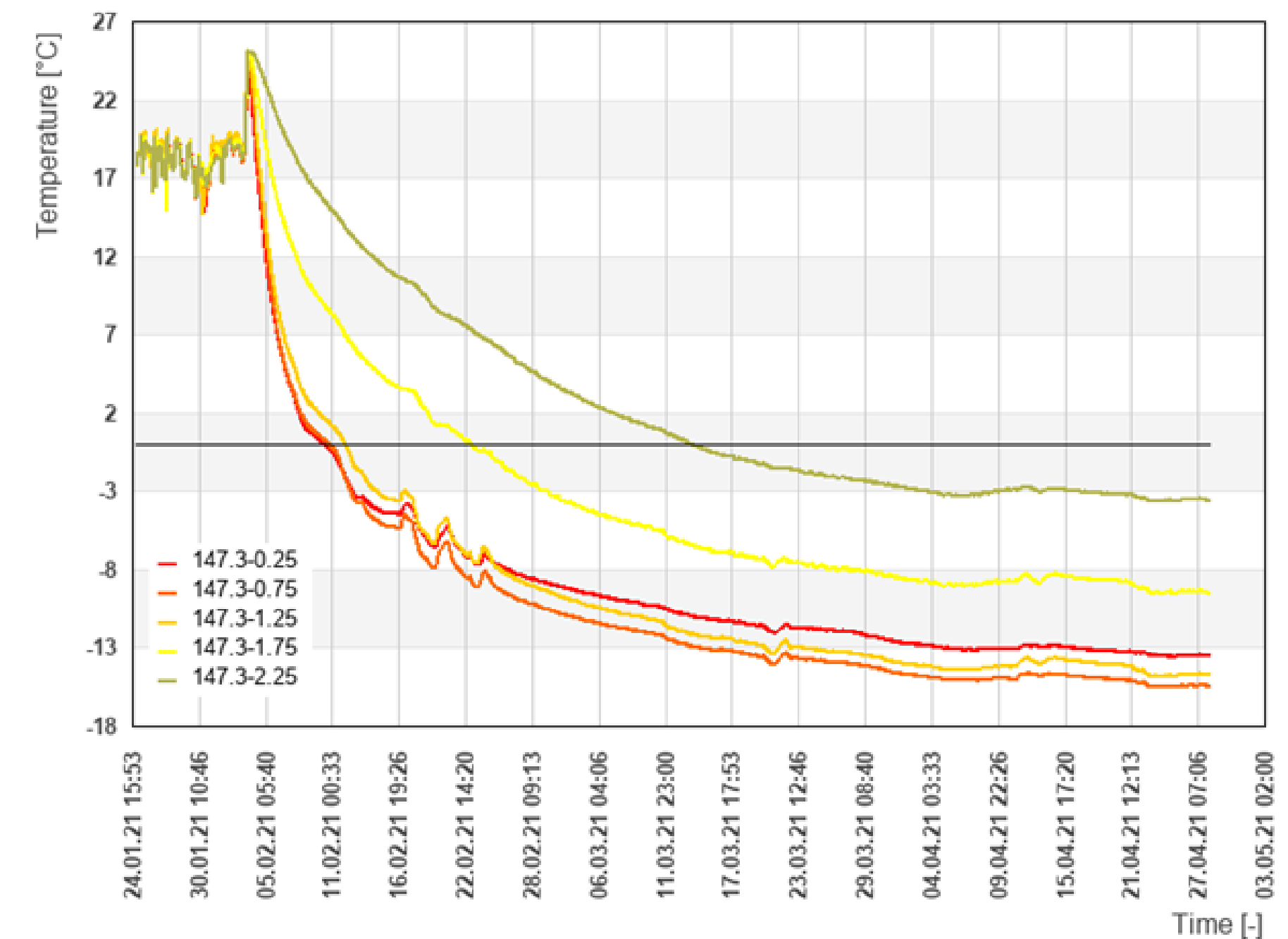
●●● Context ●● Design of the freezing ●●● Freezing monitoring ●●● Heat of hydration

Freezing process



Freezing plants:

- 7 groups
- 44 freezing lances



●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration

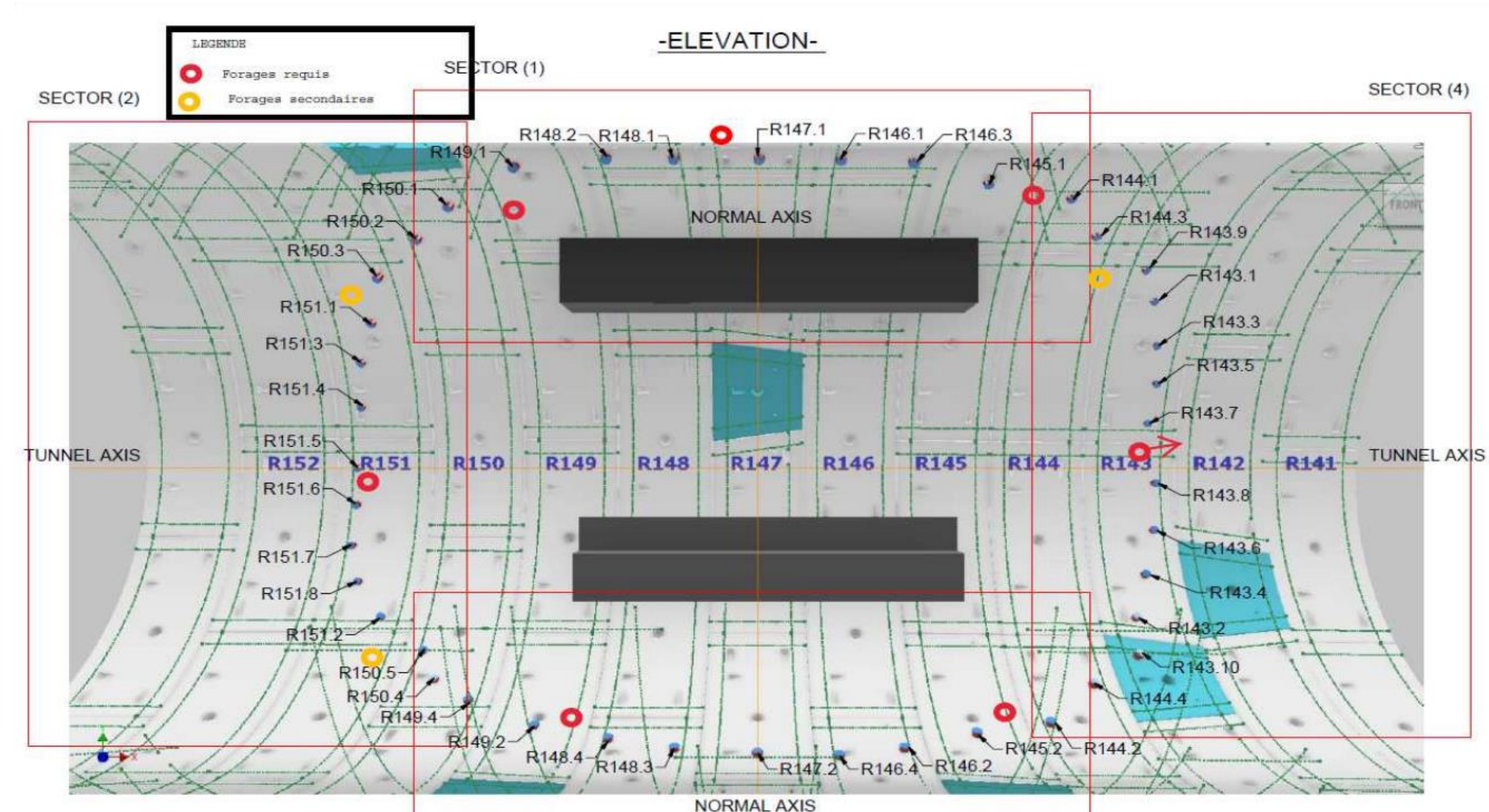
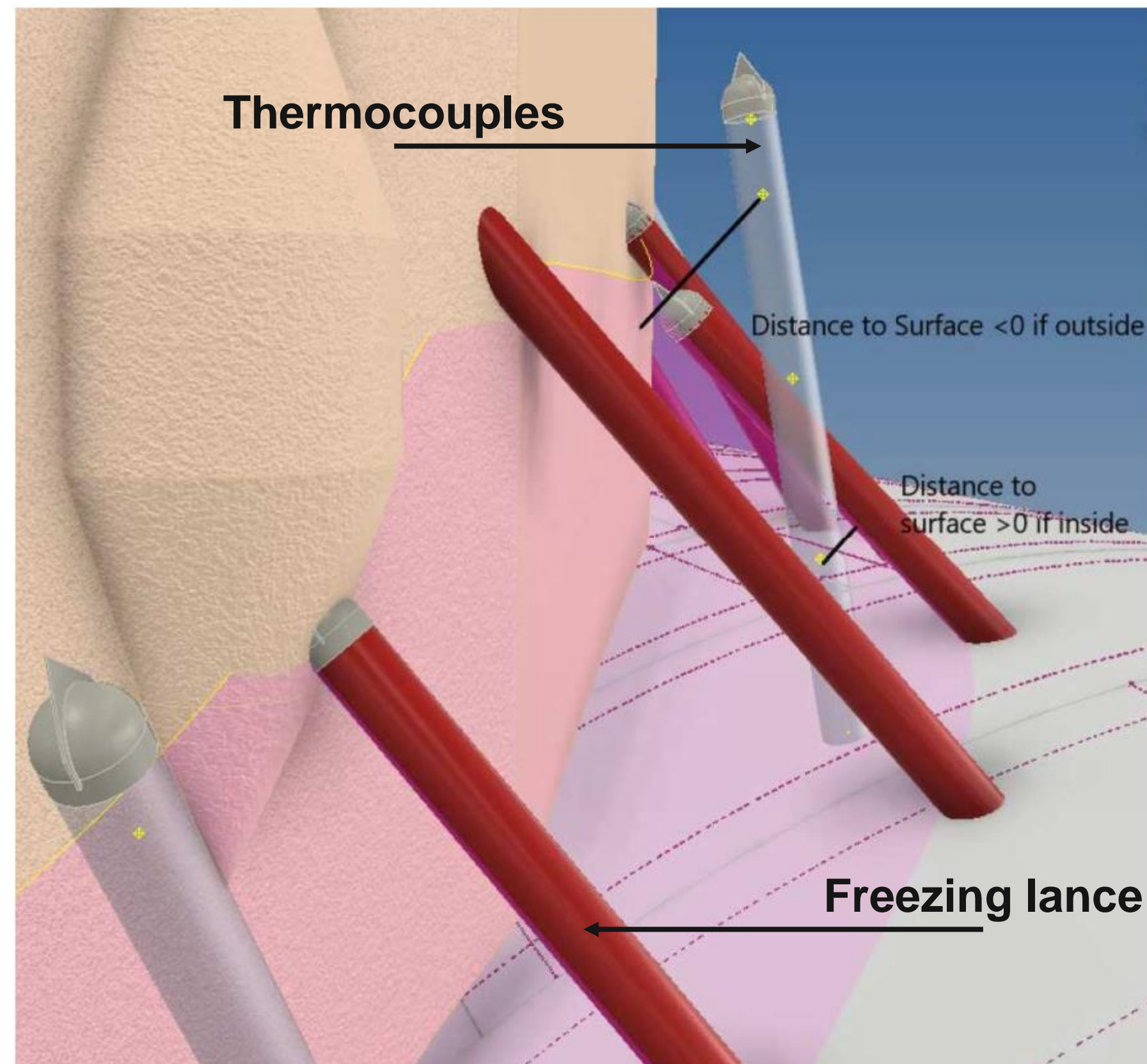
Freezing process



FREEZING MONITORING

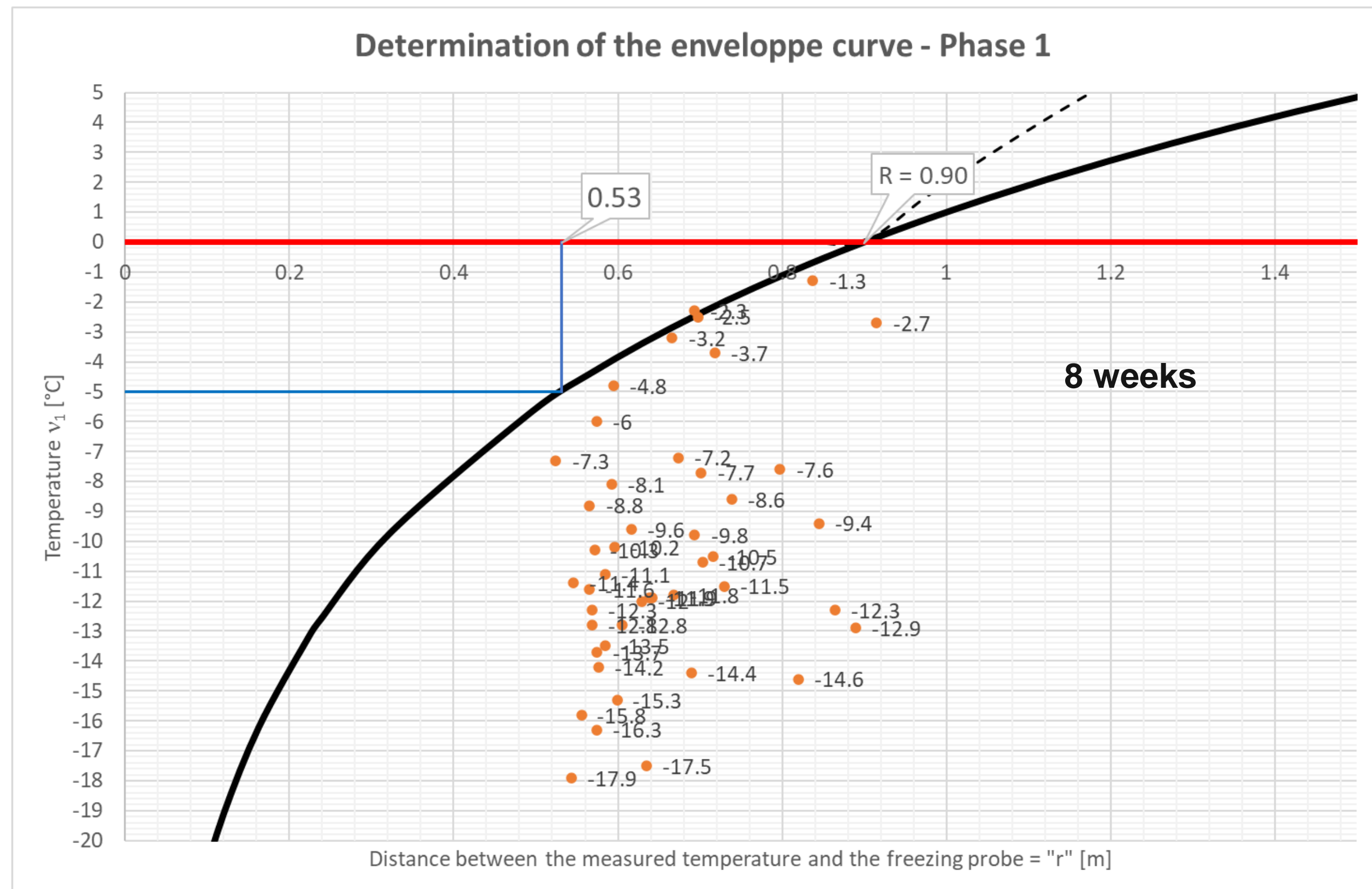
●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration

Freezing monitoring

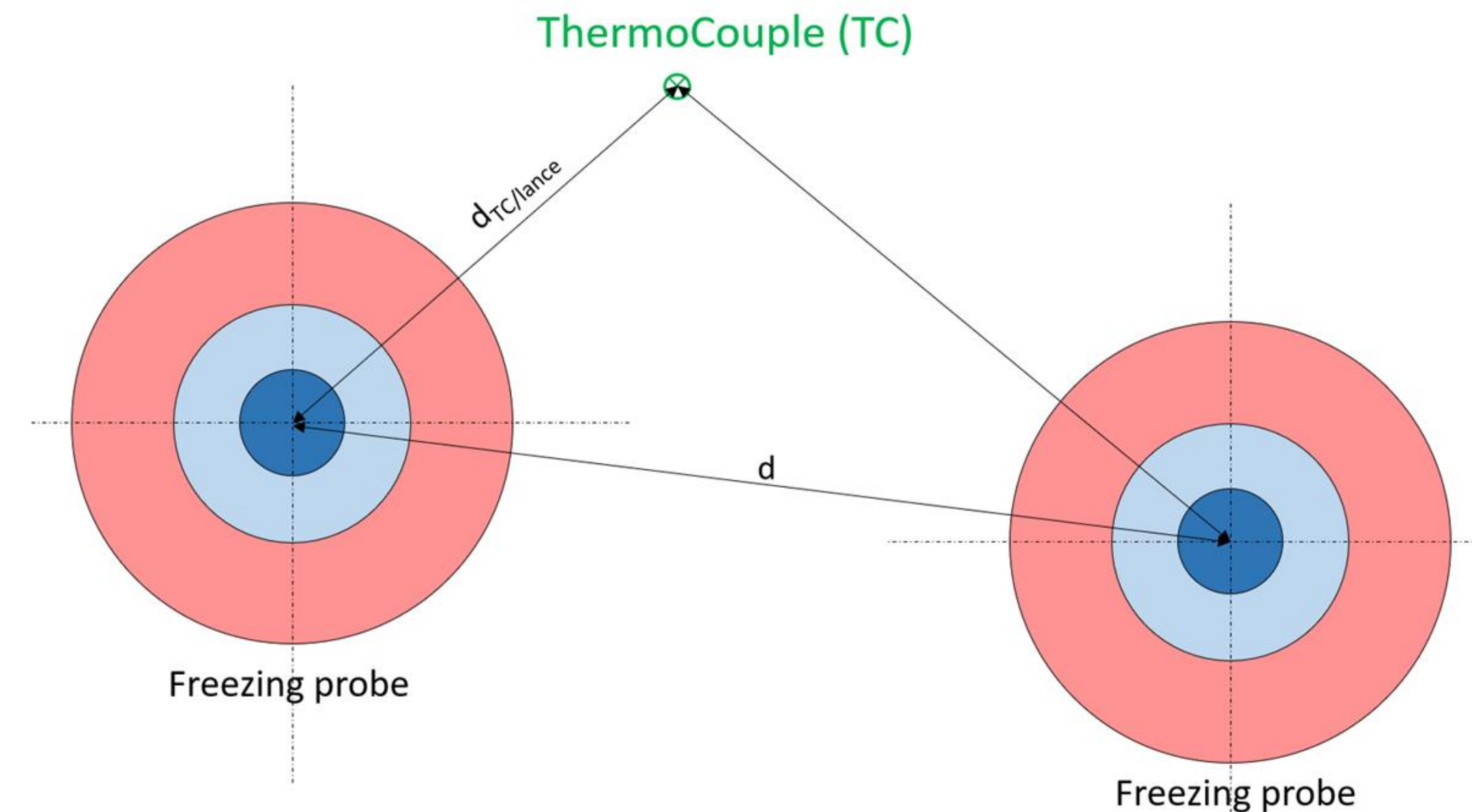


●●● Context ●●● Design of the freezing ●●● **Freezing monitoring** ●●● Heat of hydration

Freezing monitoring



Thickness of the frozen body using Sanger F. J. and Sayles F. M. (1979):



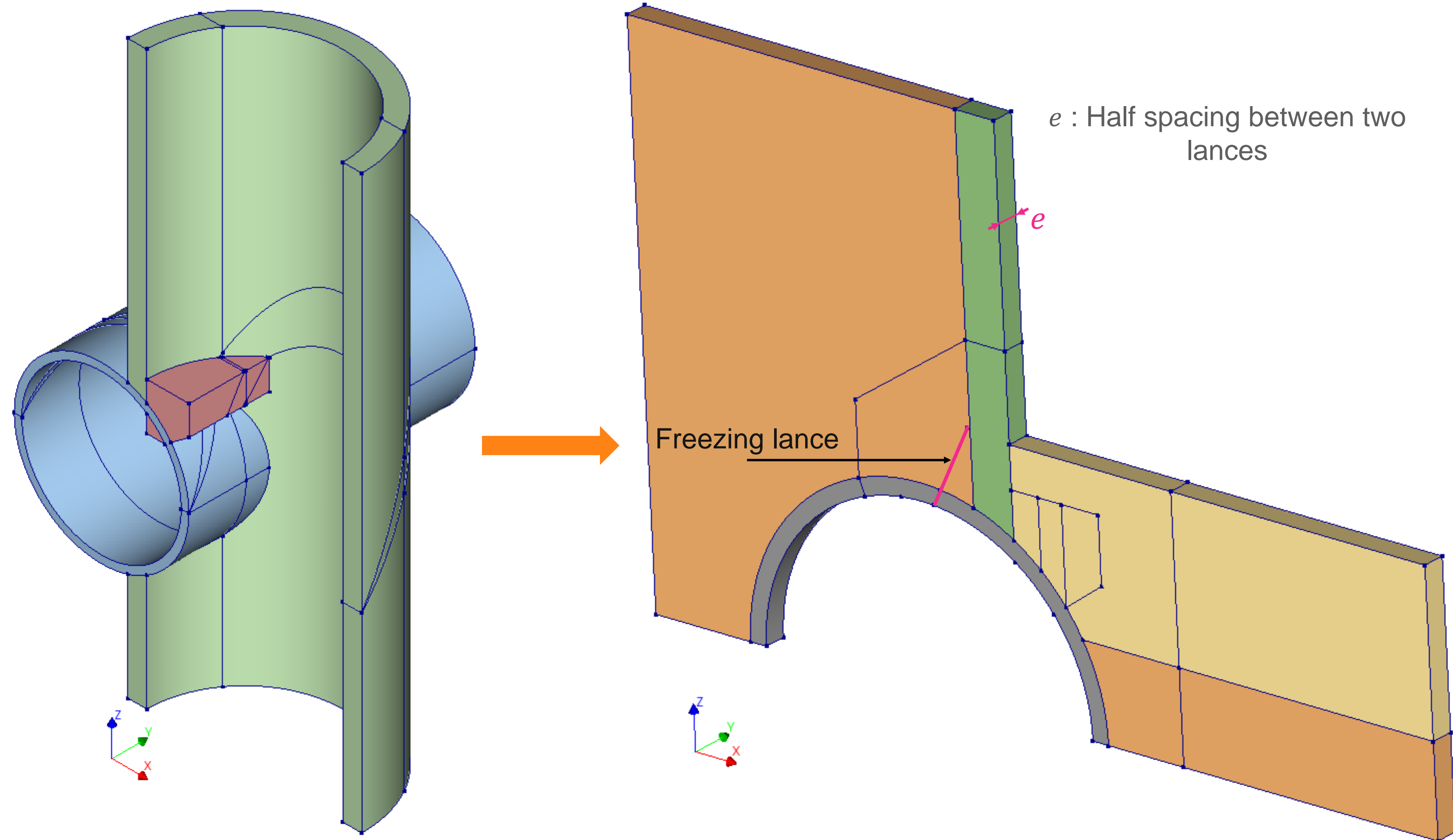
IMPACT OF THE CONCRETE HEAT OF HYDRATION ON THE FREEZING BODY

●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration

3D FEA

Study the impact of the construction of the beam

- Melting of the frozen soil
- Waterproofness of the shaft



IMPACT OF THE CONCRETE HEAT OF HYDRATION ON THE FREEZING BODY

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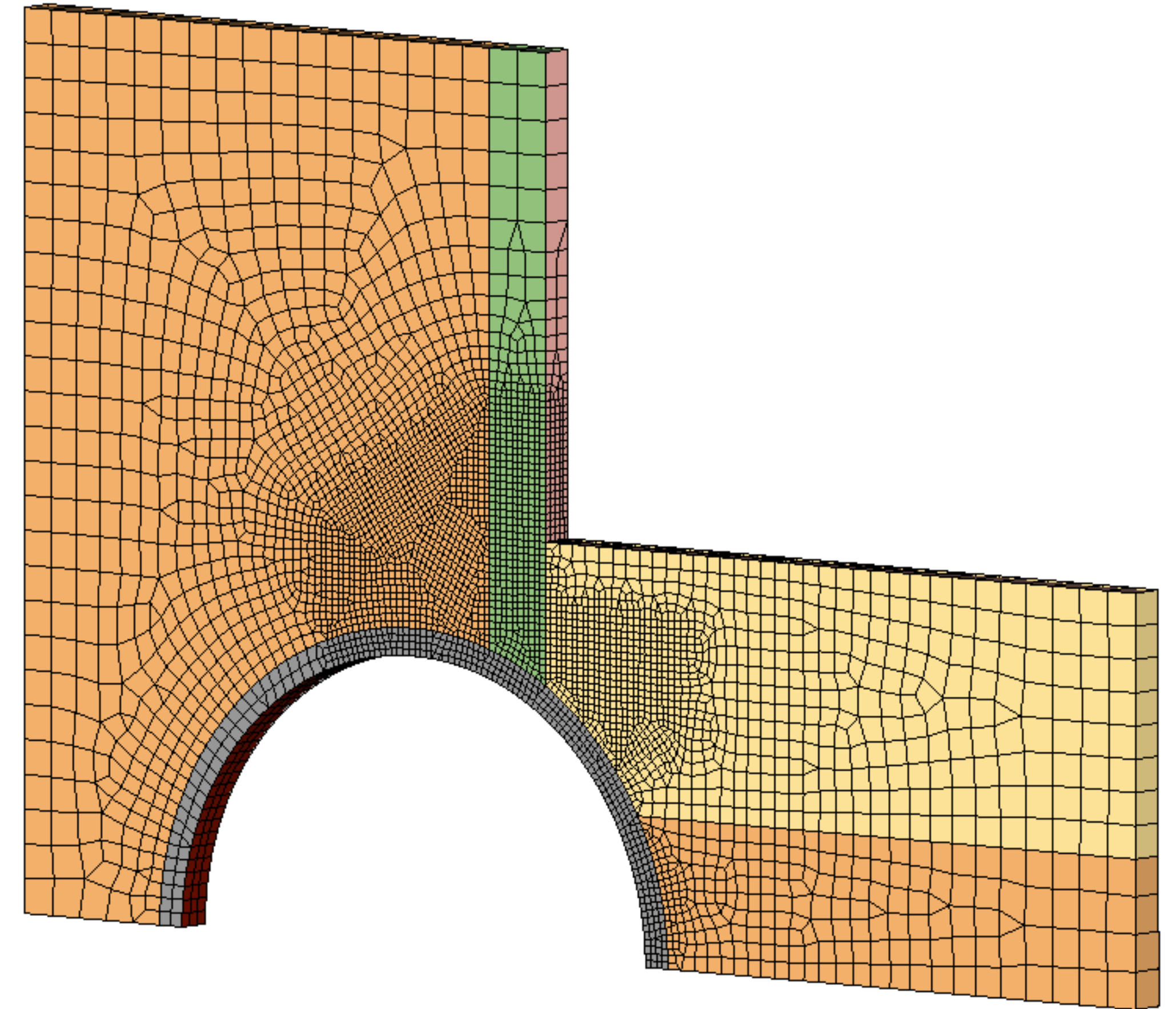
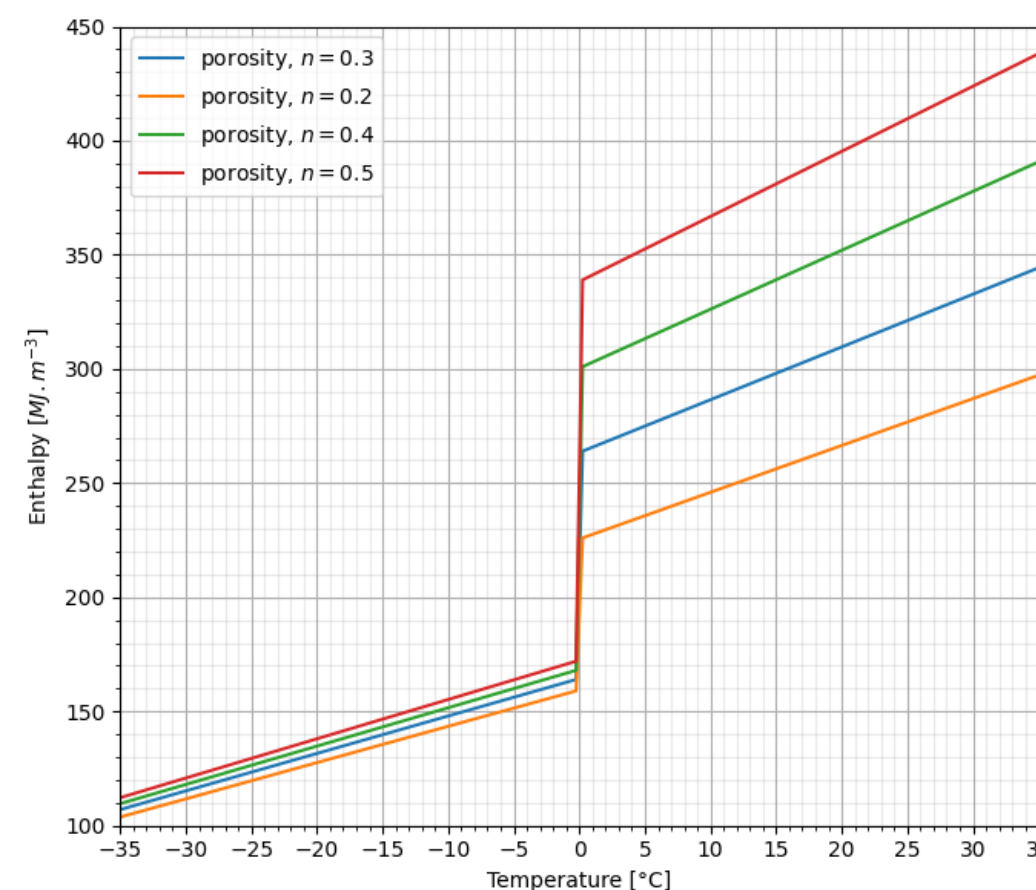
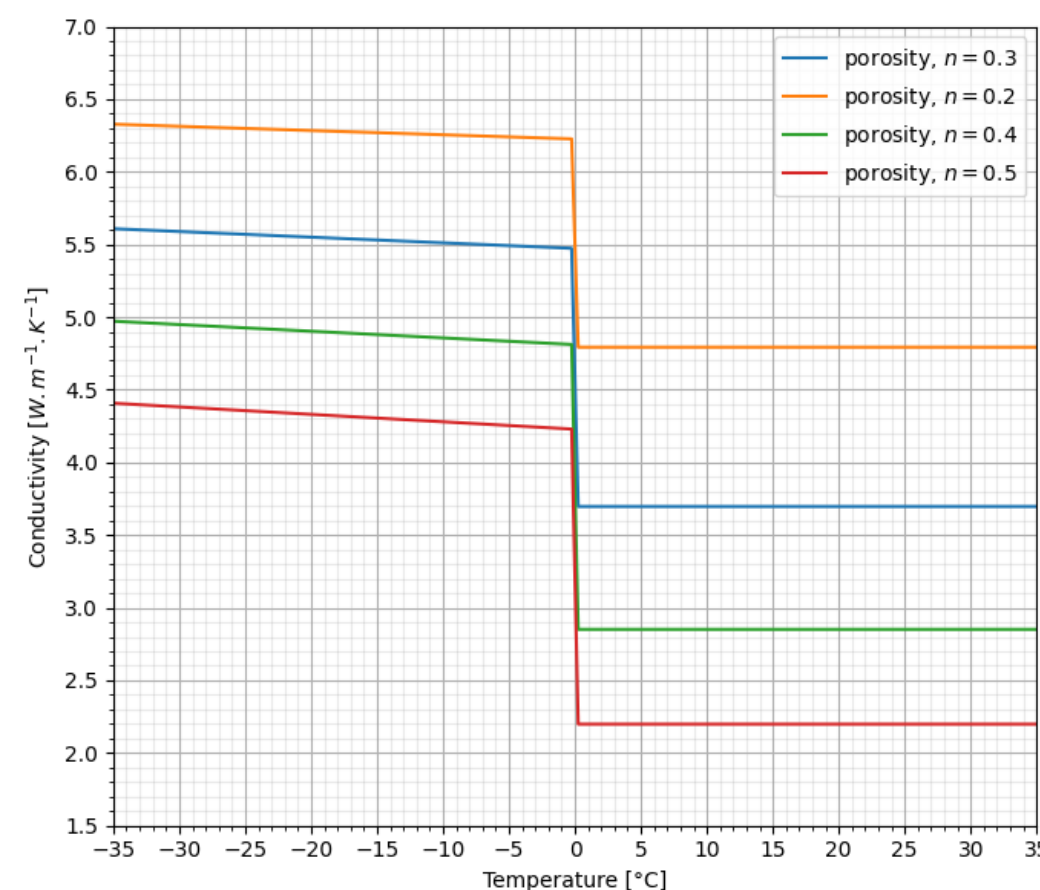
Calculation phases

Freezing of the soil

Calibration of the thermal parameters of the soil

- Porosity
- Composition of the soil

60 days



IMPACT OF THE CONCRETE HEAT OF HYDRATION ON THE FREEZING BODY

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Calculation phases

Freezing of the soil

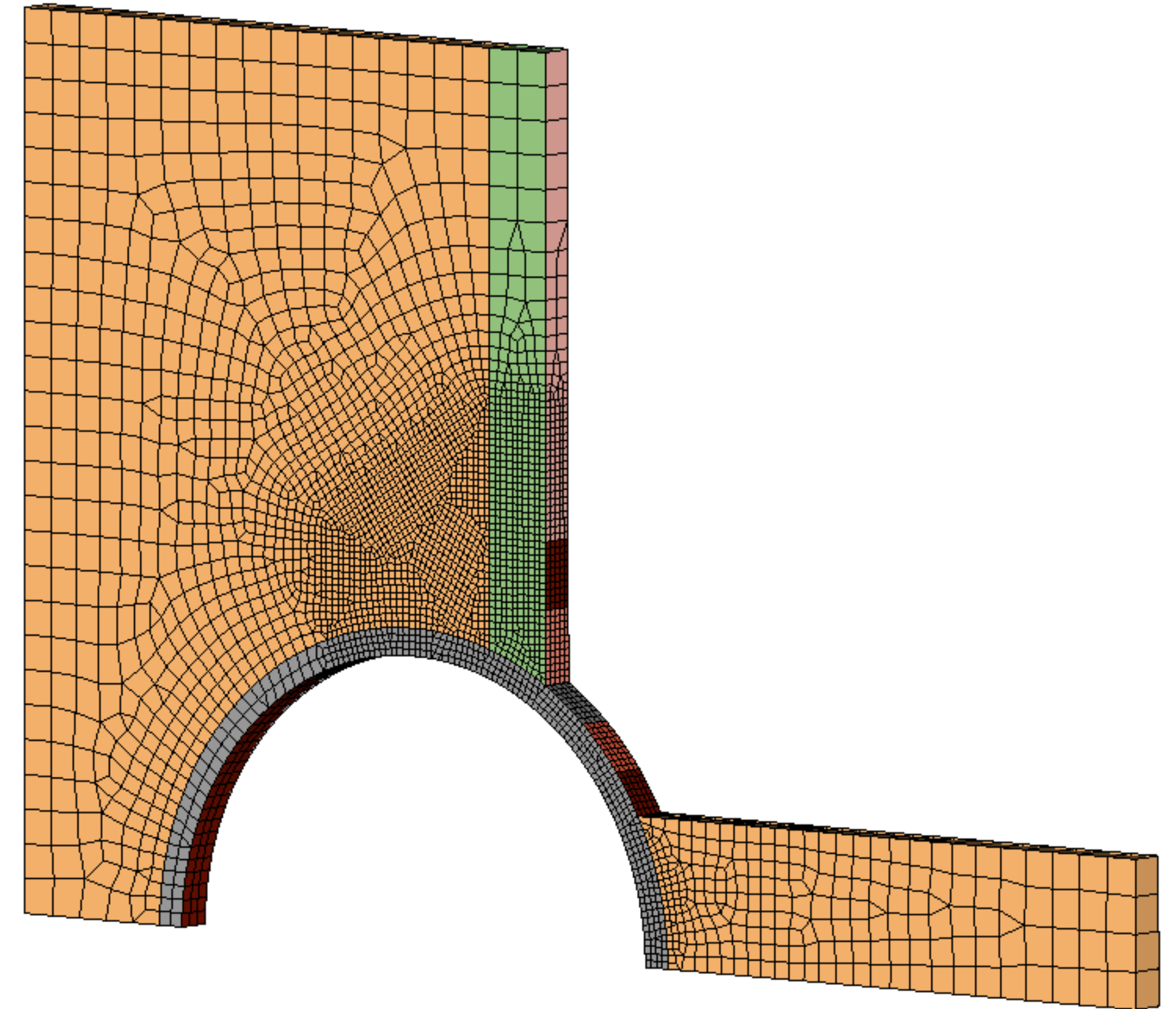
Calibration of the thermal parameters of the soil

- Porosity
- Composition of the soil

60 days

Excavation of the shaft

7 days



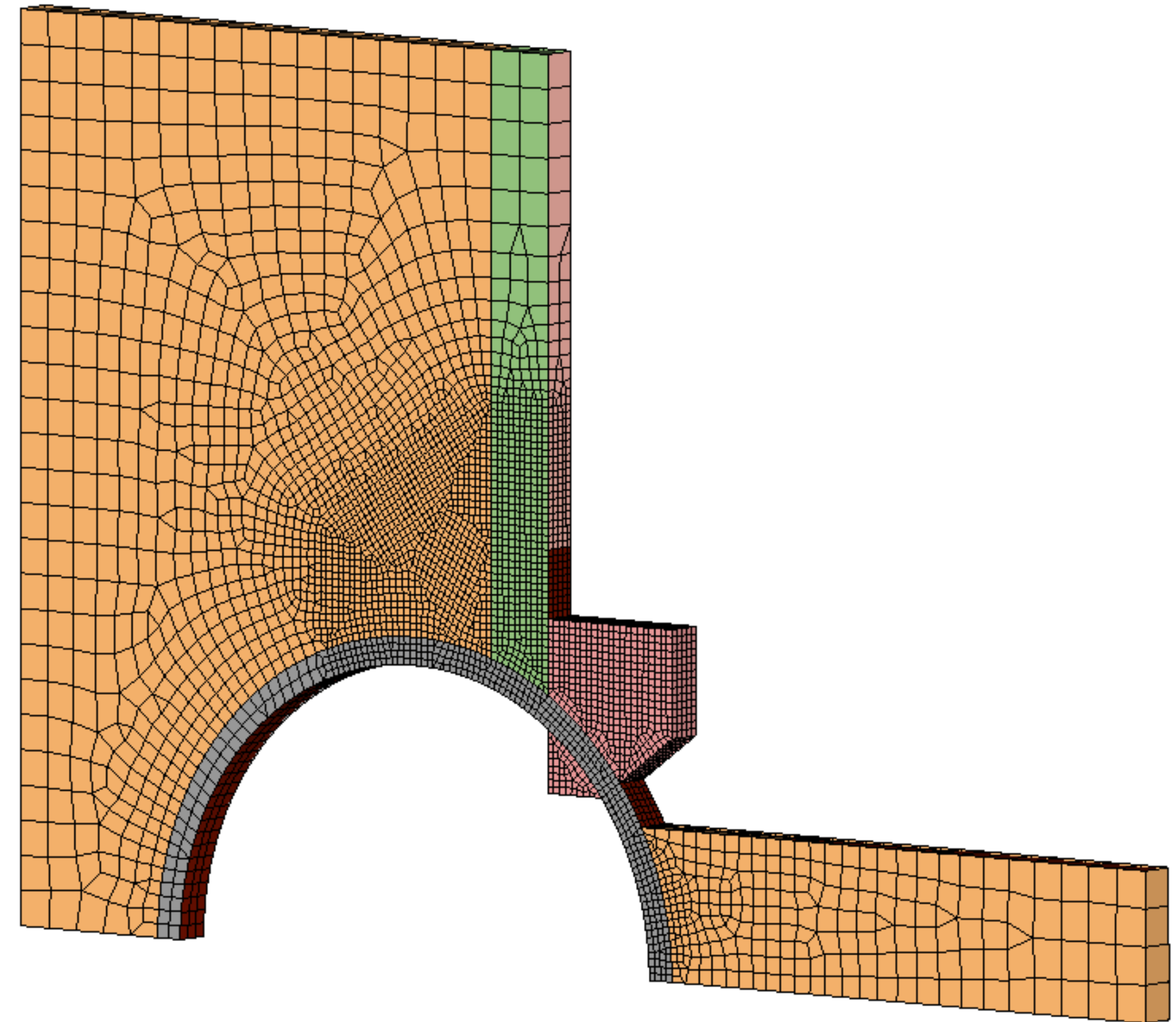
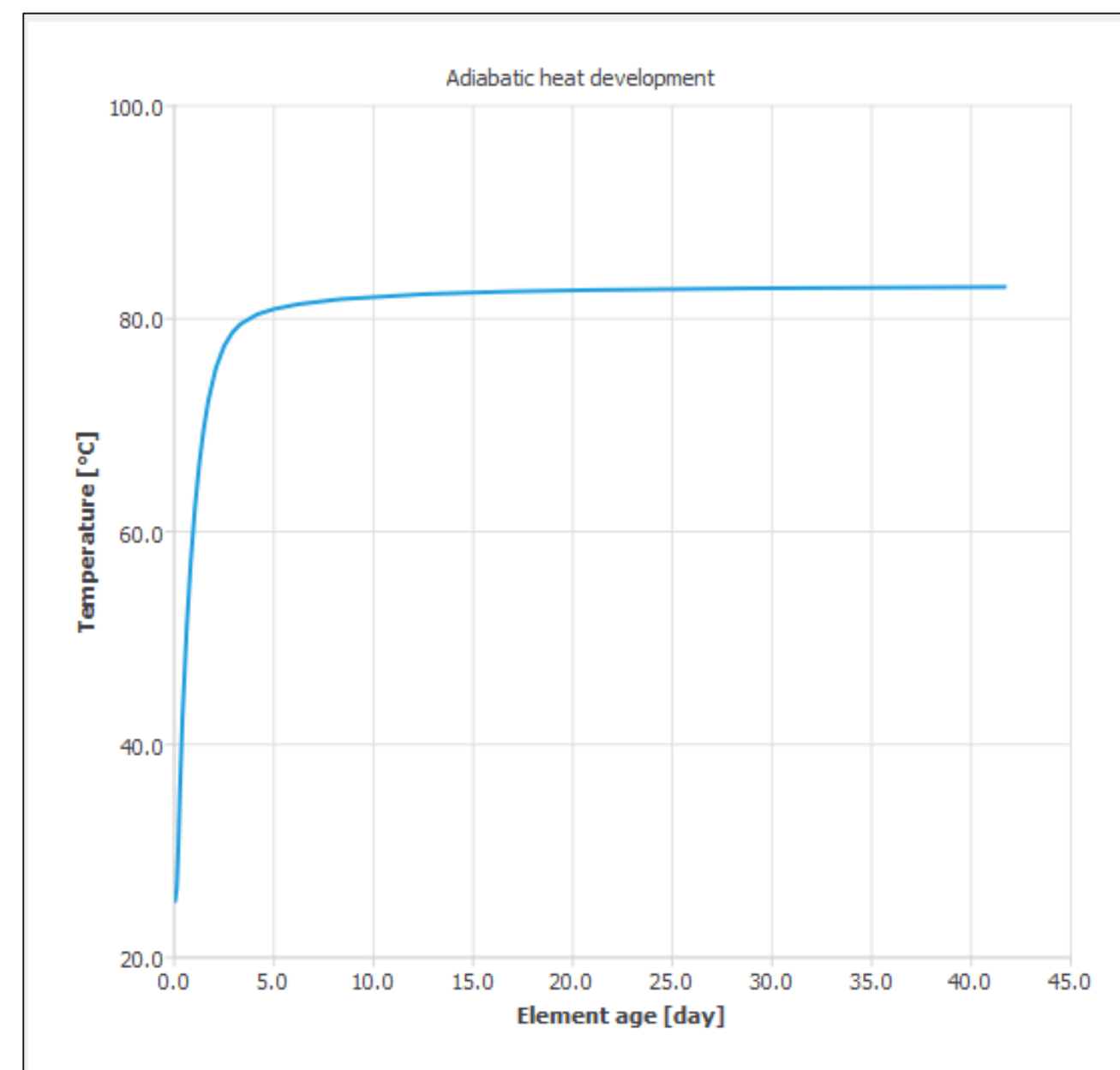
IMPACT OF THE CONCRETE HEAT OF HYDRATION ON THE FREEZING BODY

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Calculation phases

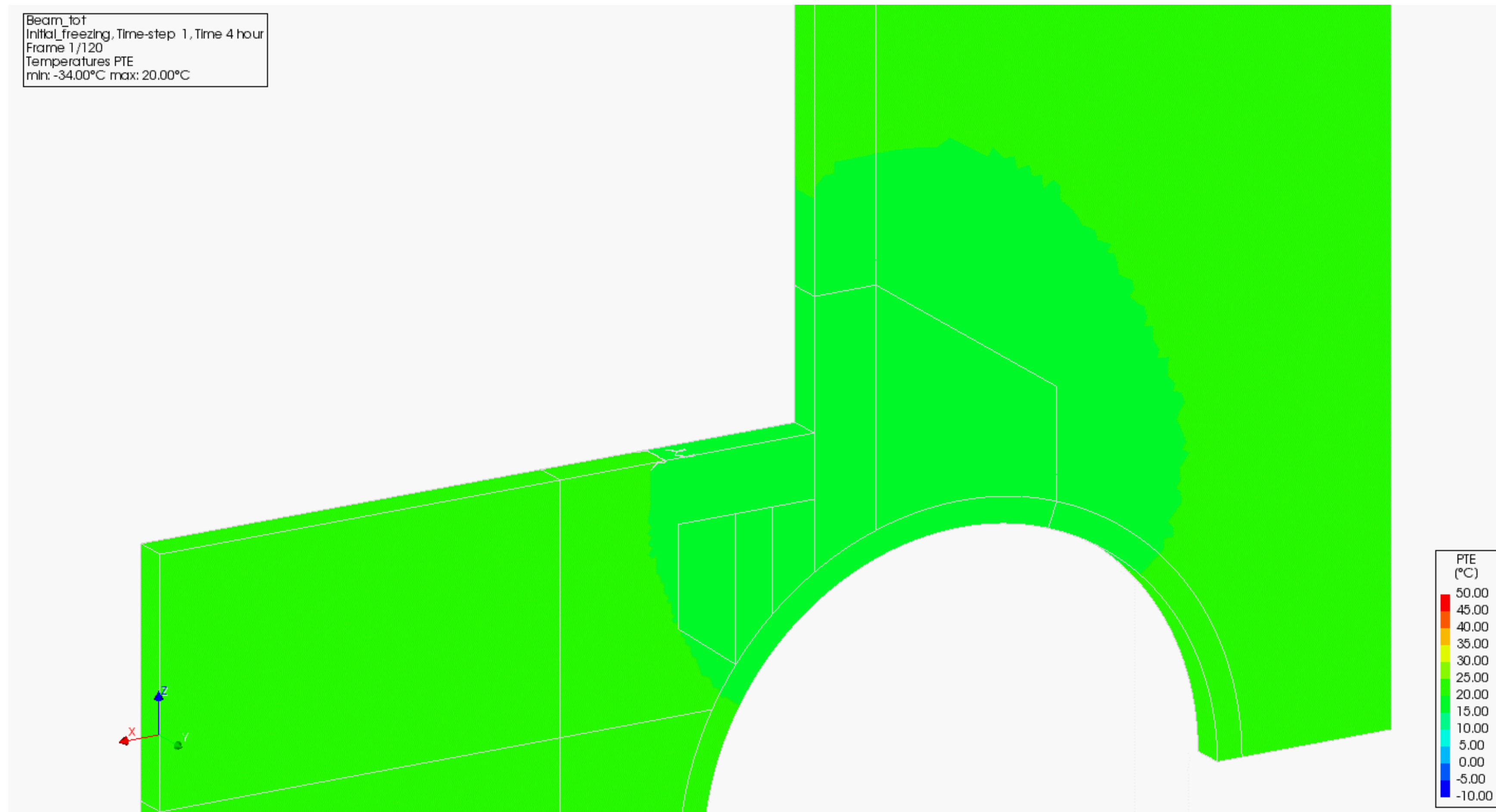
- Freezing of the soil
- Excavation of the shaft
- Construction of the beam

28 days



IMPACT OF THE CONCRETE HEAT OF HYDRATION ON THE FREEZING BODY

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●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration

Success of the freezing process at AS-51 of Caire Metro Line 3 phase 3

- Freezing performs well in a complex geometry
- Brine used, even with warm soils
- Freezing technique very beneficial to solve a critical situation
- Good collaboration between the design team, the production team and the subcontractor

Impact of the insulation and the external thermal flux

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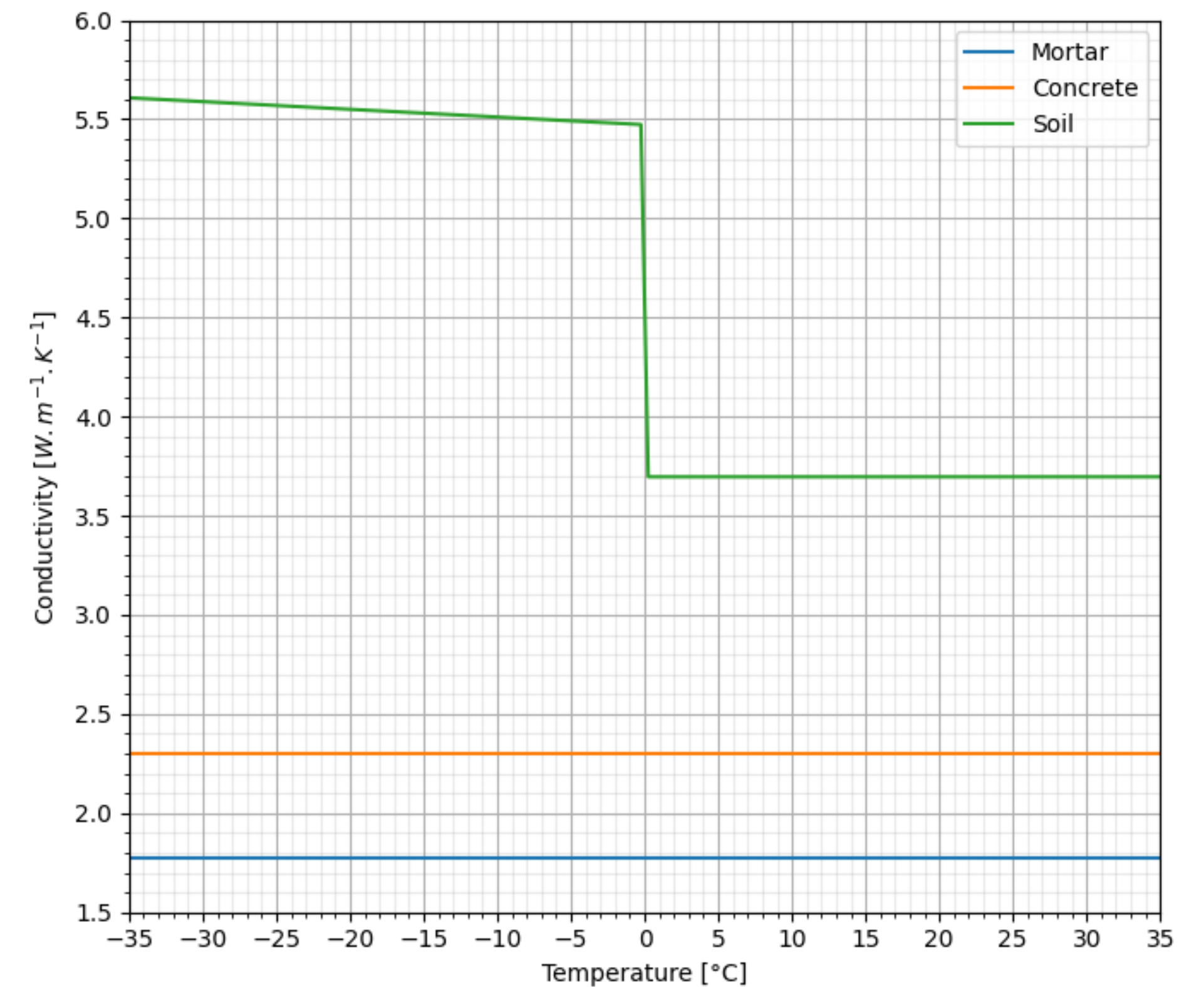
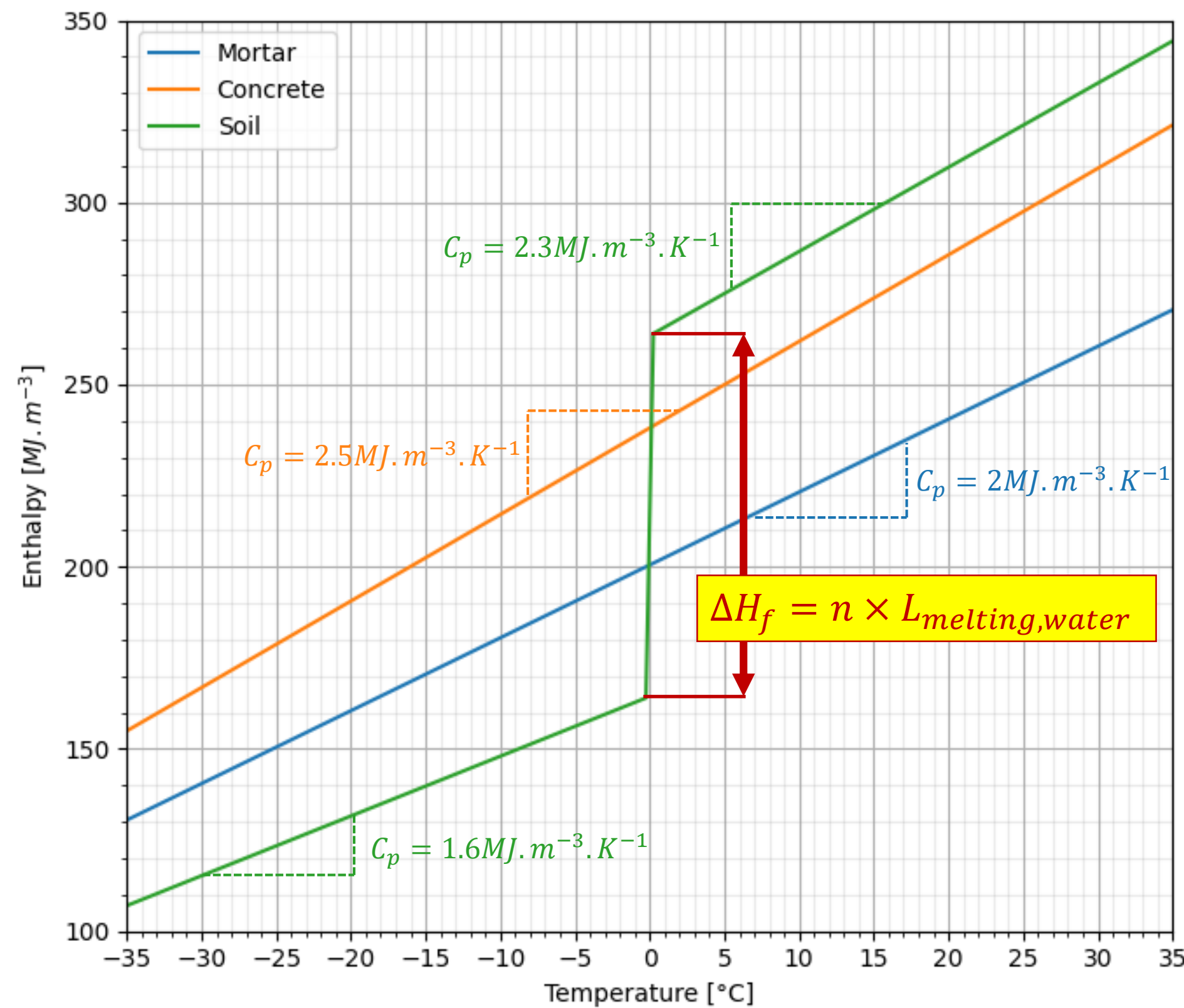
Thank You

Questions ?

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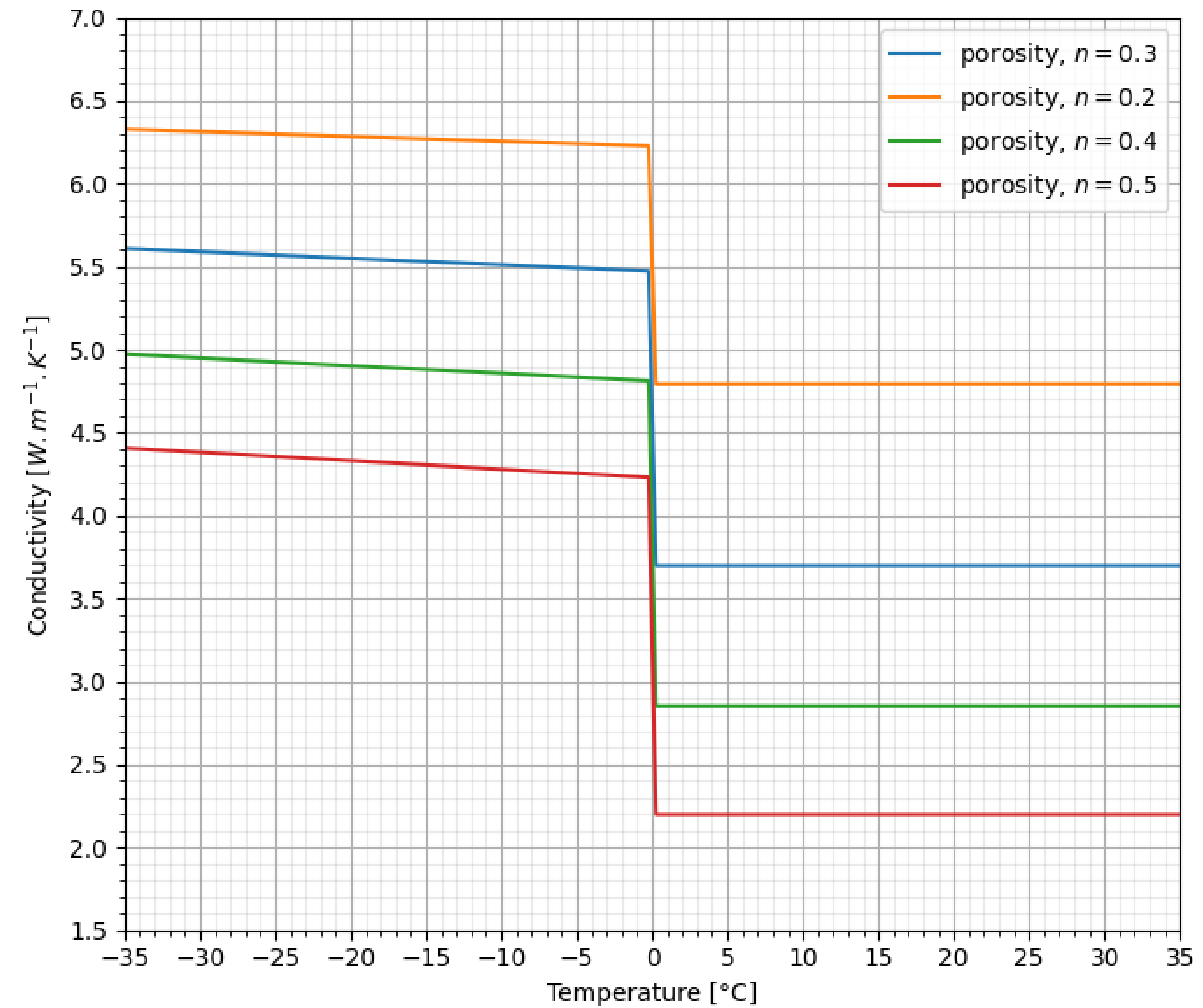
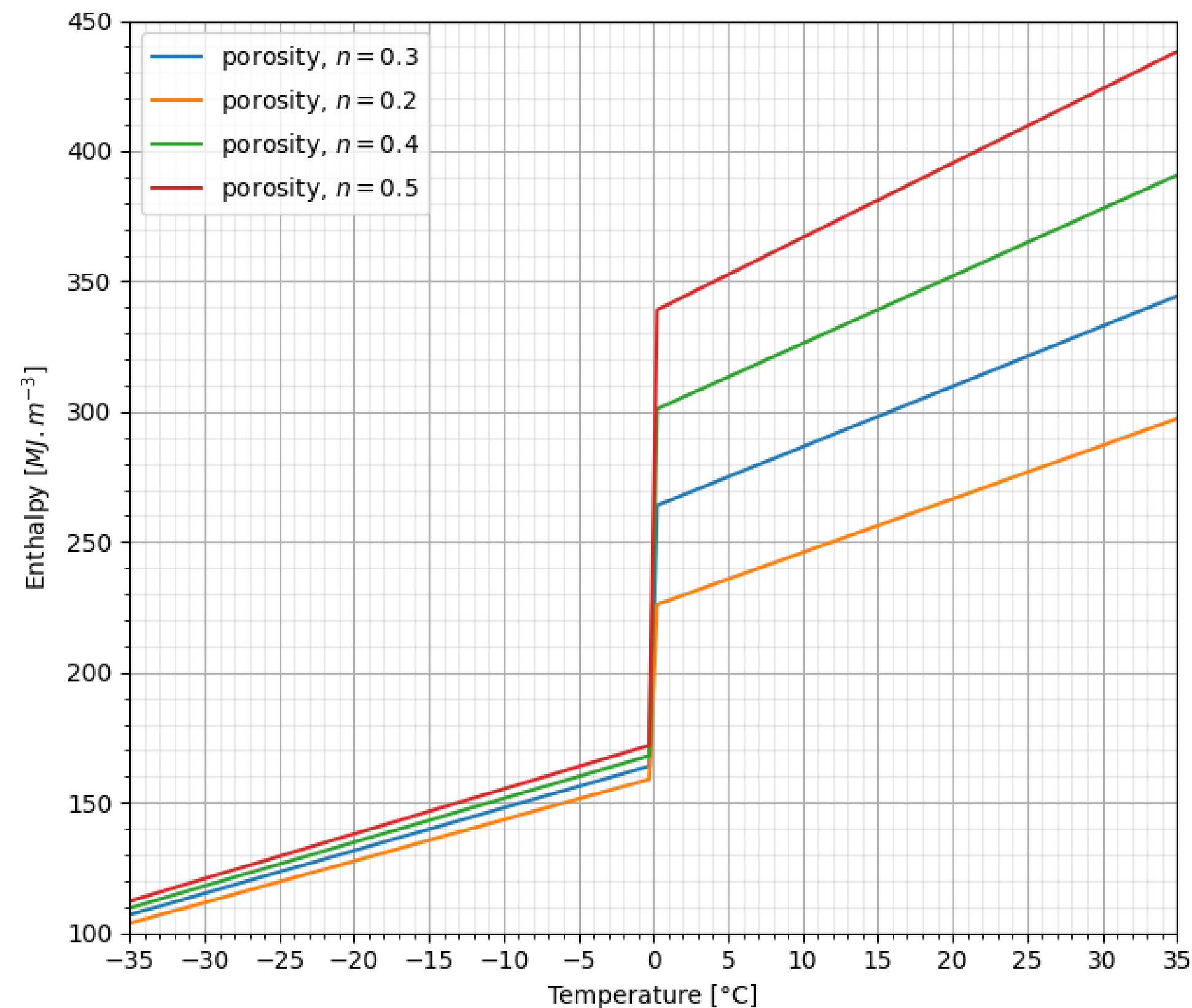
Thermal parameters

$n = 0.3$



●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration

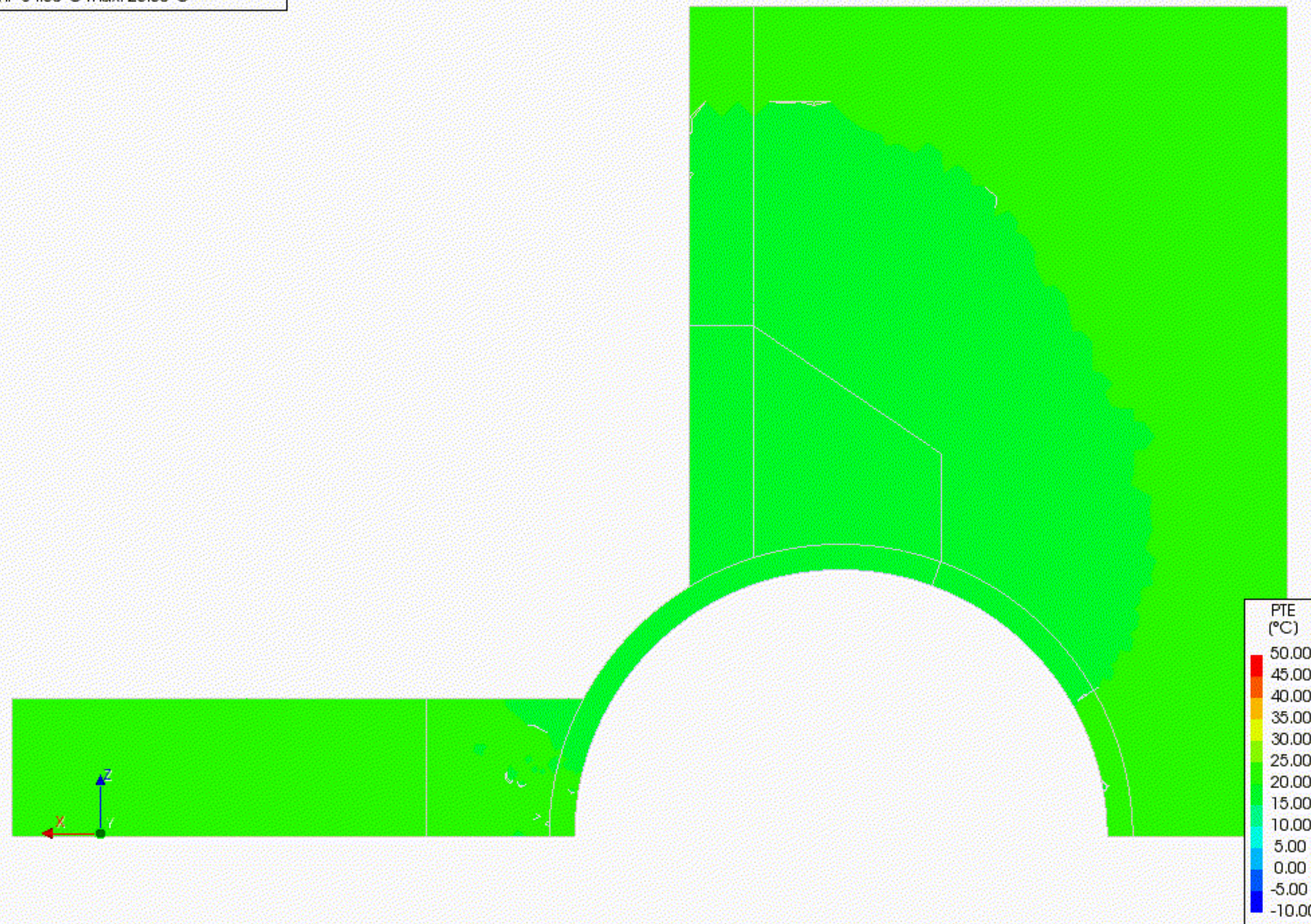
Thermal parameters



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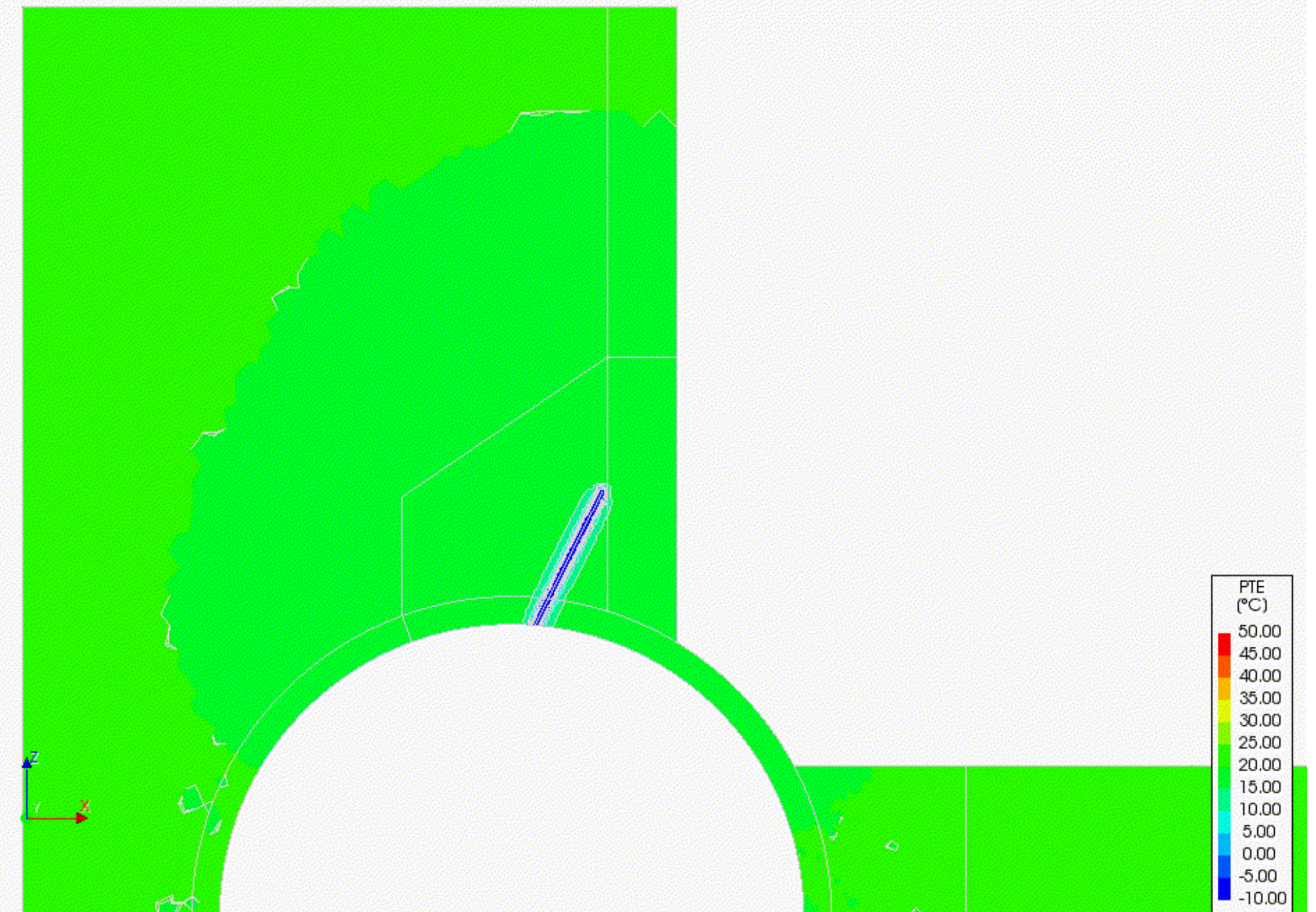
Beam_tot
Initial_freezing, Time-step 1, Time 4 hour
Frame 1/120
Temperatures PTE
min: -34.00°C max: 20.00°C

Middle plane

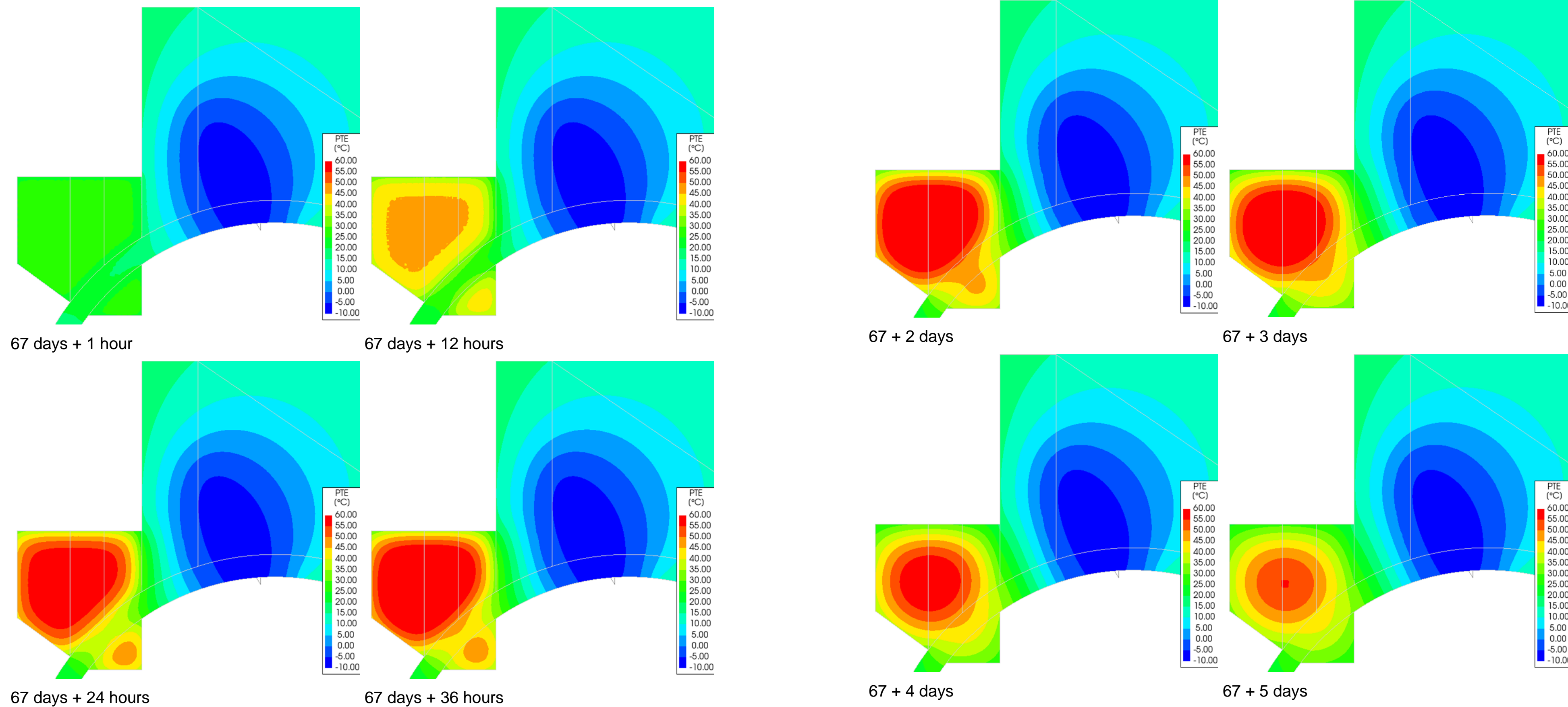


Beam_tot
Initial_freezing, Time-step 1, Time 4 hour
Frame 1/120
Temperatures PTE
min: -34.00°C max: 20.00°C

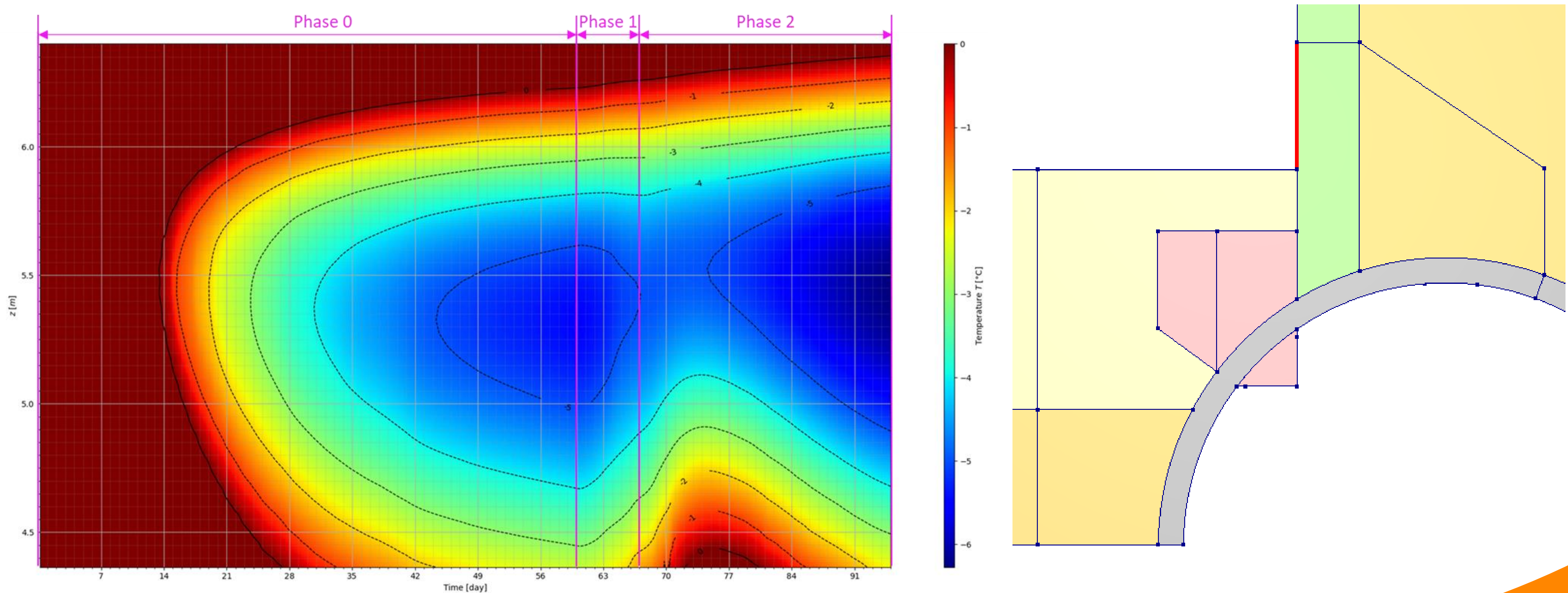
Plane of the freezing pipe



●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration



●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● Heat of hydration



●○○○ Context ●●○○ Design of the freezing ●●●○ Freezing monitoring ●●●● **Heat of hydration**

